



Free Wood Toy Plan

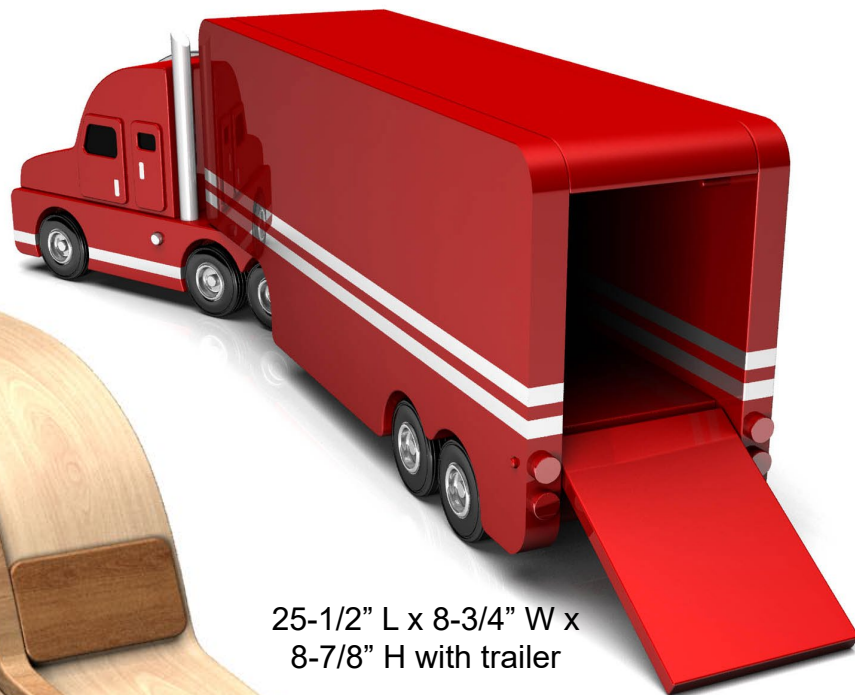
Freightliner Semi

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FULL-SIZE WOOD TOY PLAN SET

It's all quick and easy to make with no fancy joints or cuts. Build it using common tools and with easy to find materials and supplies.



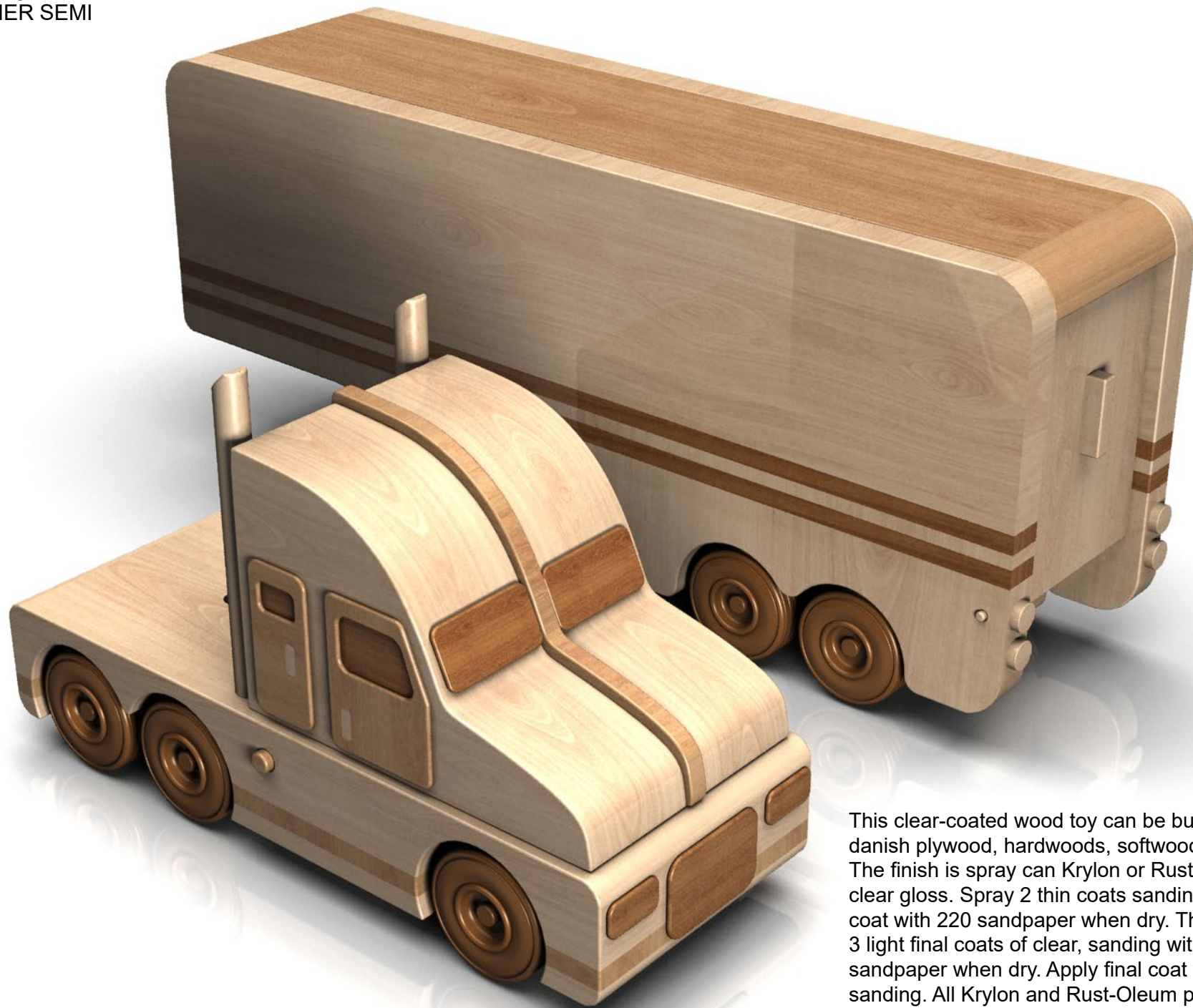
25-1/2" L x 8-3/4" W x
8-7/8" H with trailer

READ BEFORE PRINTING!

Please "SAVE" the PDF file before you print pages. To conserve printing ink we recommend that you print only the black and white precision line pattern drawings pages in the plan set.

For more tips and frequently asked questions about our PDF files visit our website at www.toymakingplans.com and click the "PDF Questions" button at the top of our website.

Free Wood Toy Plan
FREIGHTLINER SEMI



This clear-coated wood toy can be built with danish plywood, hardwoods, softwoods or MDF. The finish is spray can Krylon or Rust-Oleum clear gloss. Spray 2 thin coats sanding each coat with 220 sandpaper when dry. Then spray 3 light final coats of clear, sanding with 400 sandpaper when dry. Apply final coat without sanding. All Krylon and Rust-Oleum paints and finishes are non-toxic when dry.

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Make as many of each toy as you like! The wood toys in this plan set are royalty-free. You have the right to build any quantity of these toys for any reason.

ToymakingPlans.com is dedicated to providing you with the information and ideas you need to develop your skills as a toymaker. We welcome your comments and any suggestions about this collection of toy plans.

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Free Wood Toy Plan

Freightliner Semi



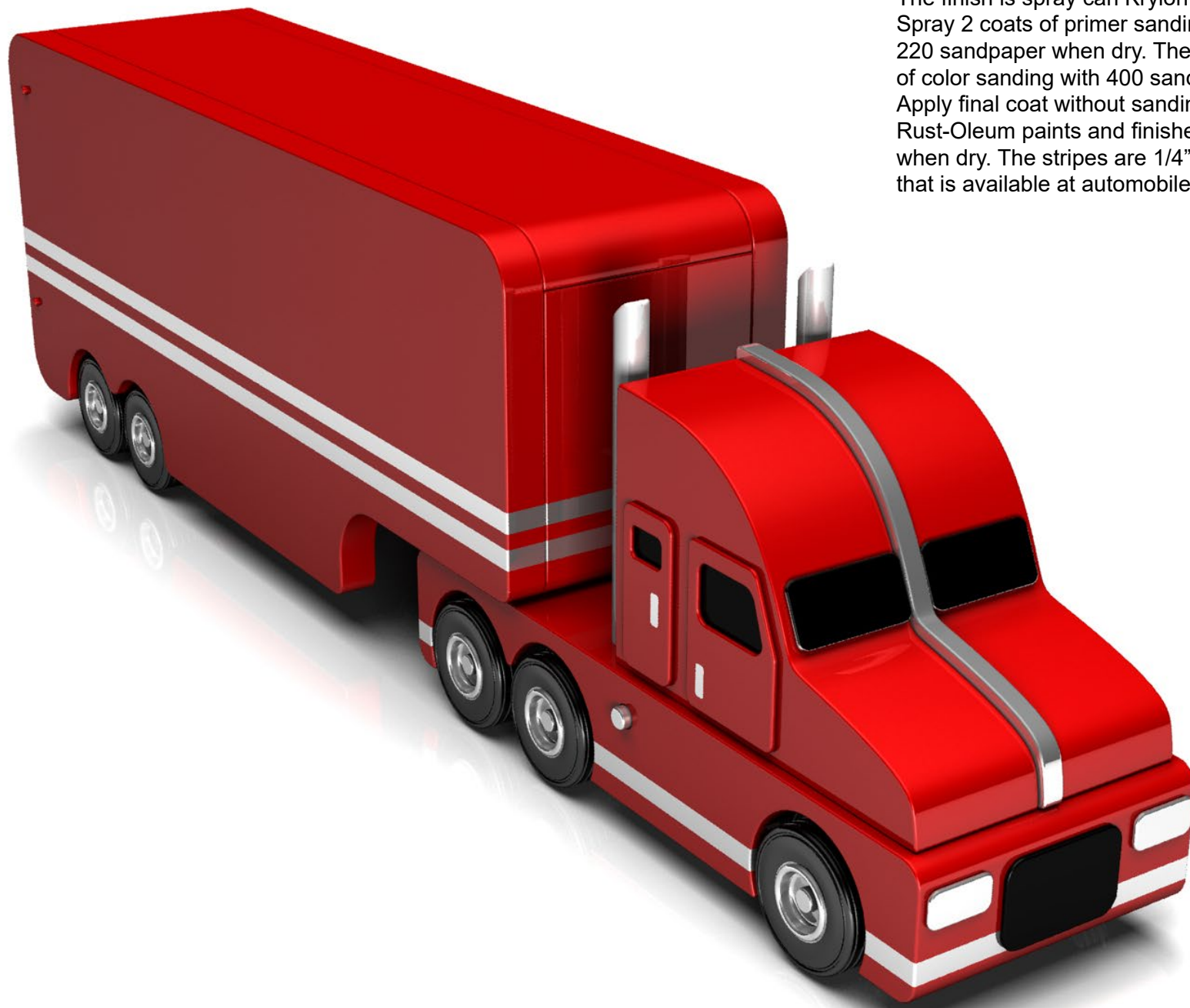
FULL-SIZE WOOD TO PLAN SET

Color & Natural Wood Pictorial Views	4-11
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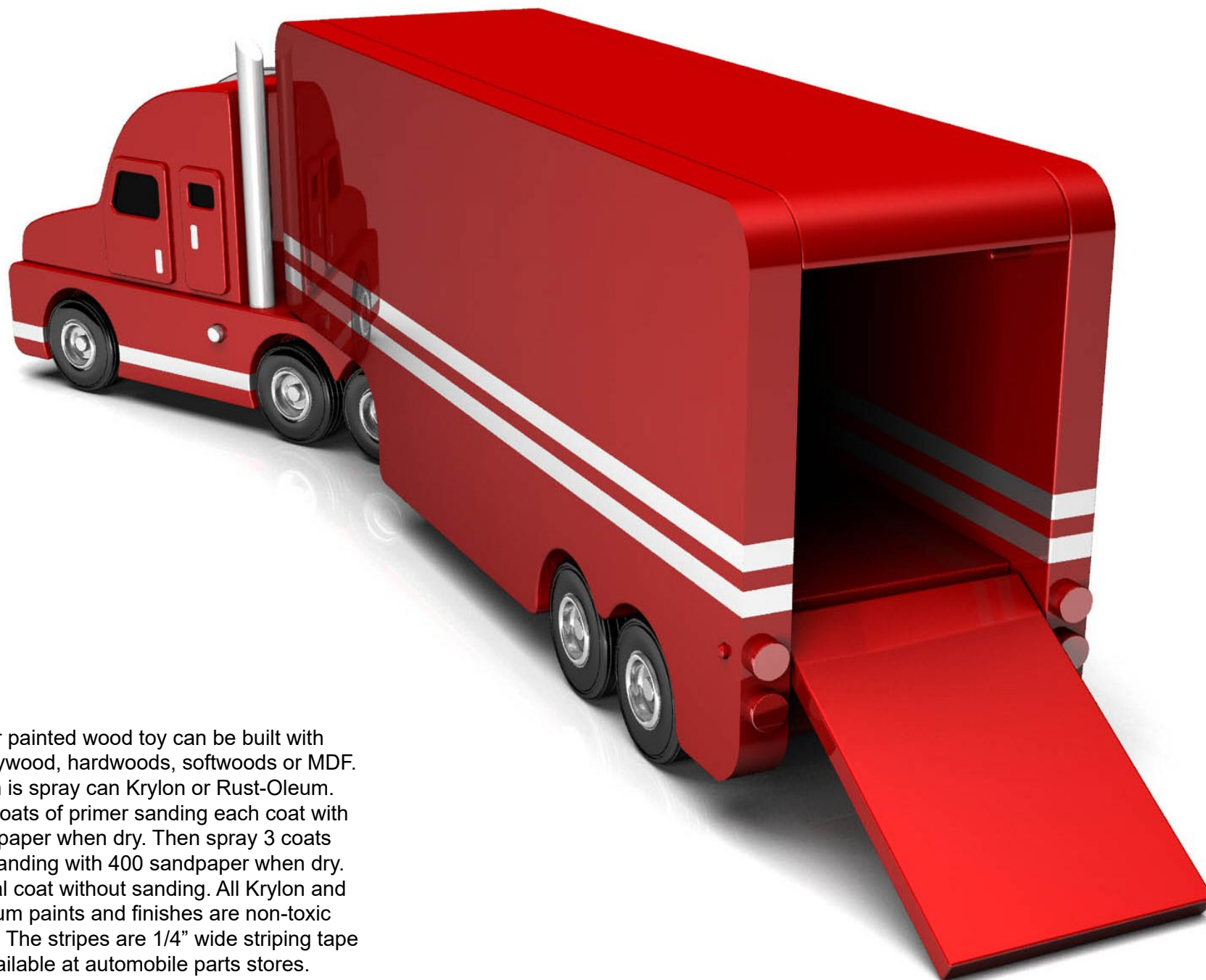
Free Wood Toy Plan
FREIGHTLINER SEMI

This color painted wood toy can be built with danish plywood, hardwoods, softwoods or MDF. The finish is spray can Krylon or Rust-Oleum. Spray 2 coats of primer sanding each coat with 220 sandpaper when dry. Then spray 3 coats of color sanding with 400 sandpaper when dry. Apply final coat without sanding. All Krylon and Rust-Oleum paints and finishes are non-toxic when dry. The stripes are 1/4" wide striping tape that is available at automobile parts stores.



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This color painted wood toy can be built with danish plywood, hardwoods, softwoods or MDF. The finish is spray can Krylon or Rust-Oleum. Spray 2 coats of primer sanding each coat with 220 sandpaper when dry. Then spray 3 coats of color sanding with 400 sandpaper when dry. Apply final coat without sanding. All Krylon and Rust-Oleum paints and finishes are non-toxic when dry. The stripes are 1/4" wide striping tape that is available at automobile parts stores.

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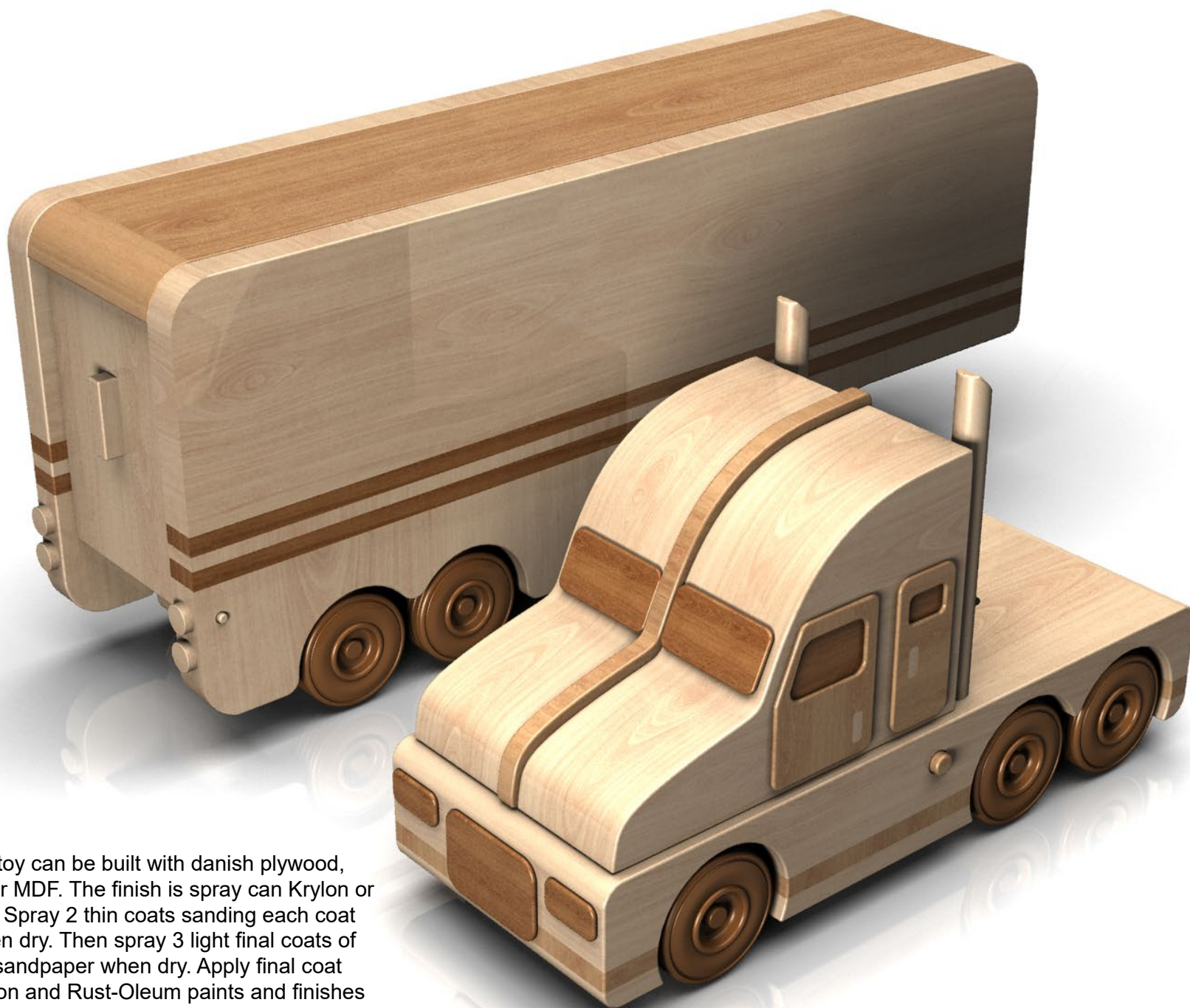
Free Wood Toy Plan
FREIGHTLINER SEMI



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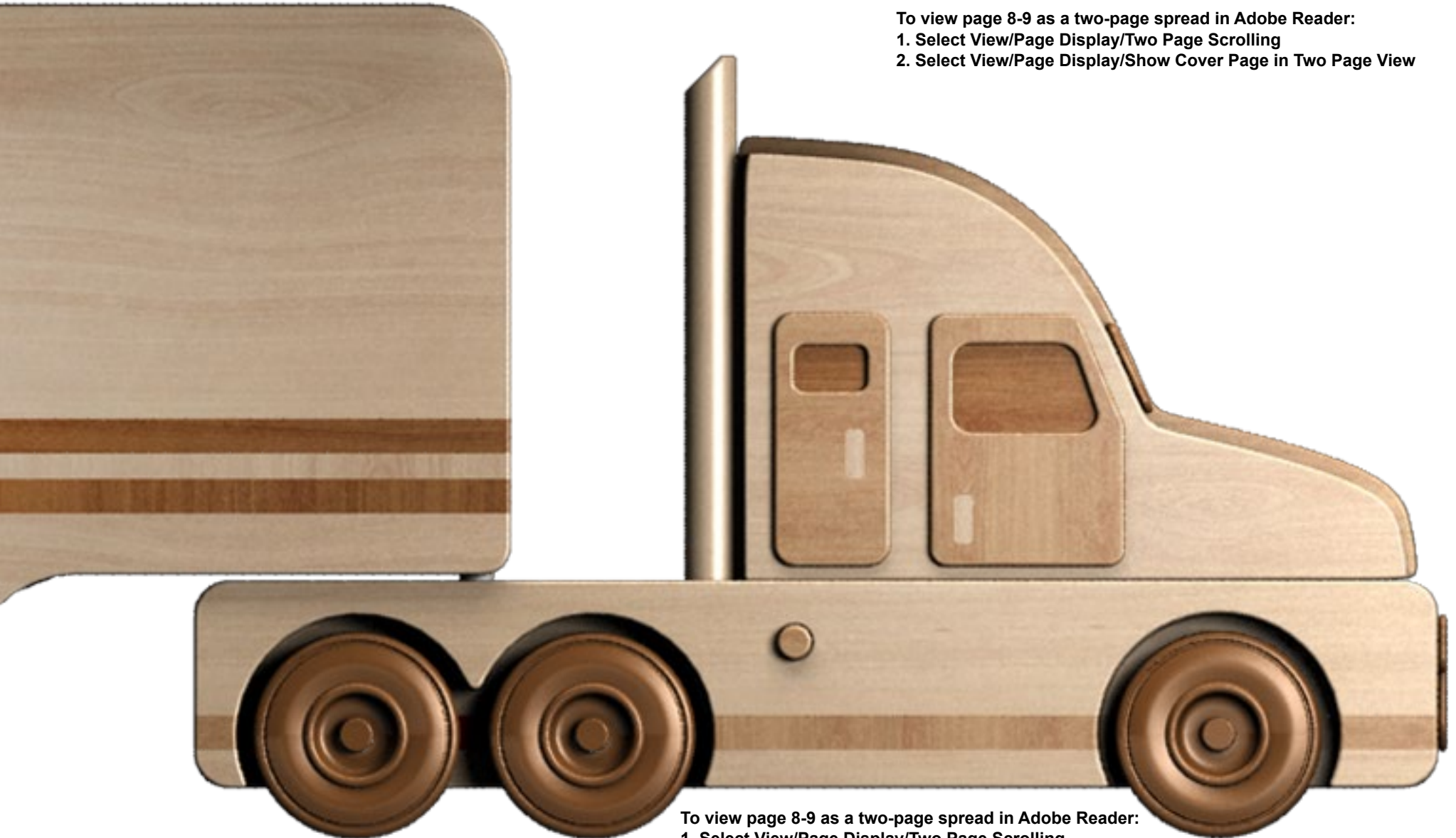
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Free Wood Toy Plan **FREIGHTLINER SEMI**

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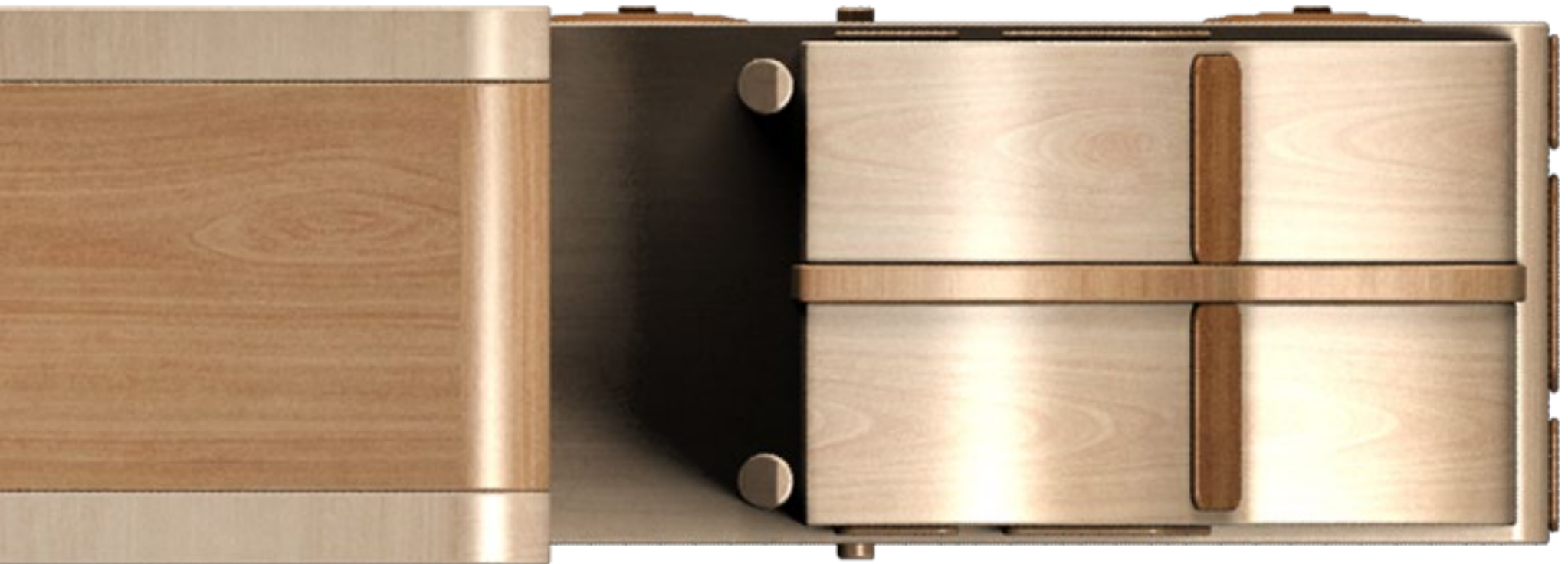
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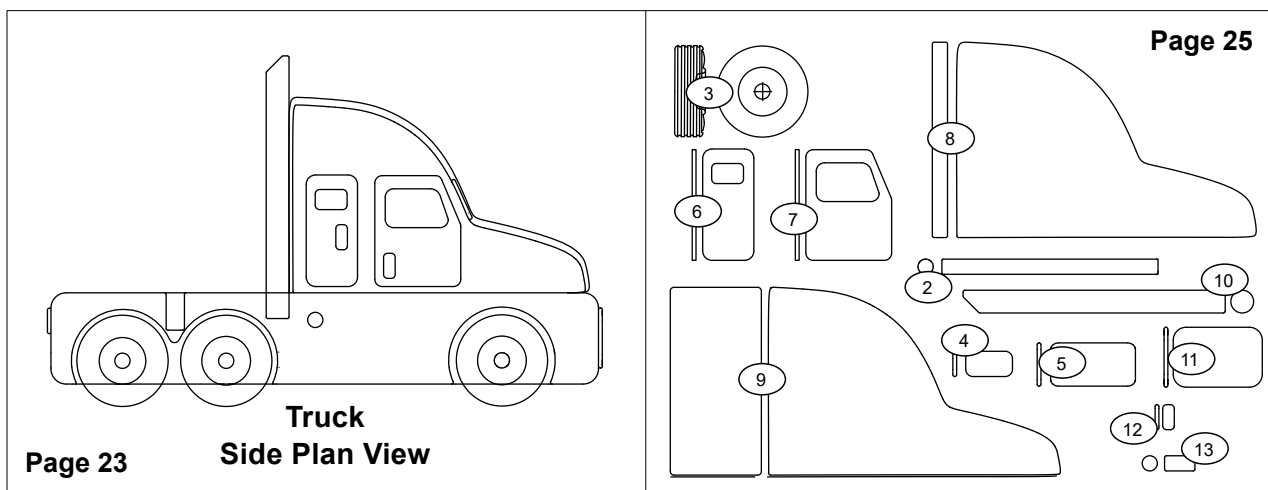
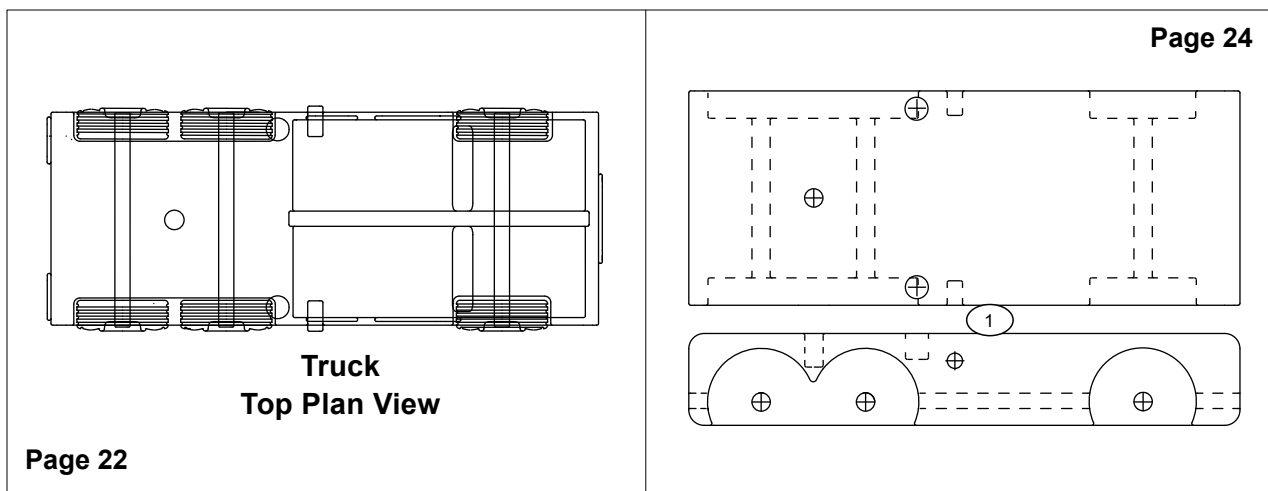
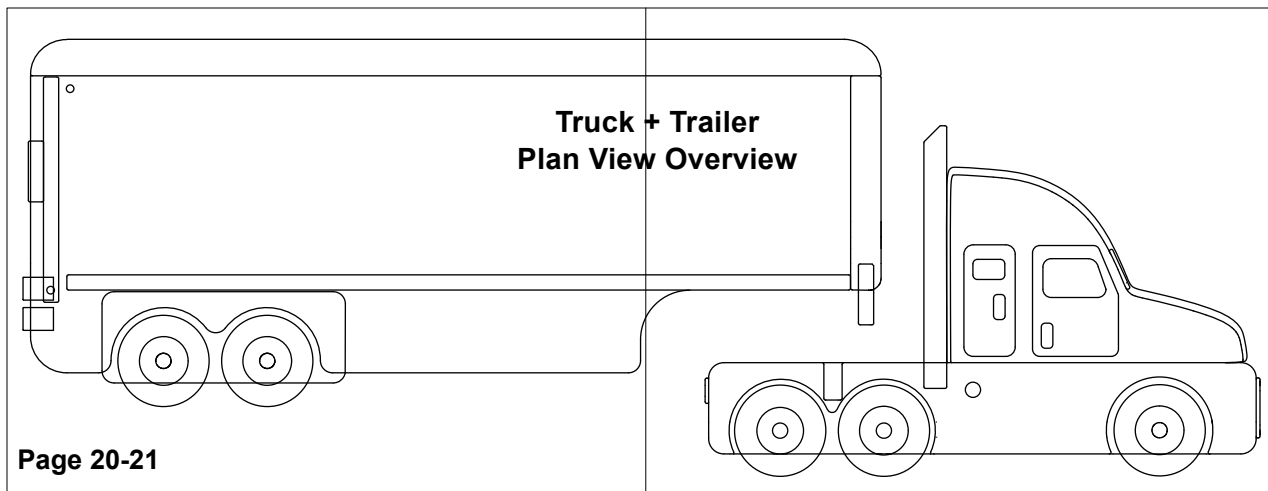
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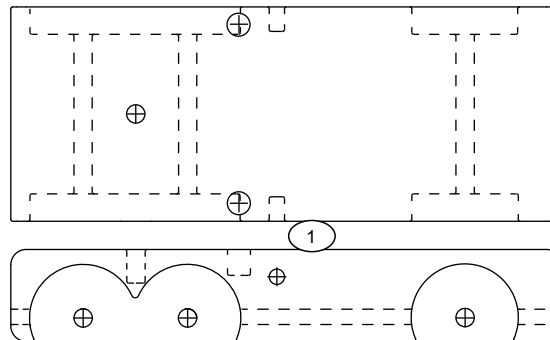


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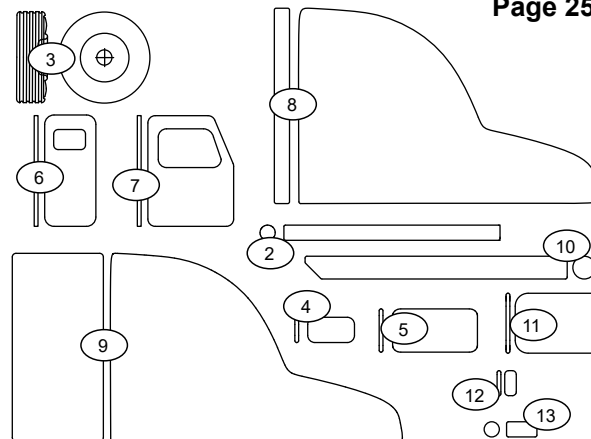
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Page 24



Page 25



Freightliner Truck Parts List

- | | | |
|-----|----------------------------|--------|
| 1. | 1-1/2" x 3-1/2" x 9" | make 1 |
| 2. | 1/4" diameter x 3-9/16" | make 3 |
| 3. | 1-1/2" diameter x 1/2" | buy 6 |
| 4. | 1/16" x 7/16" x 3/4" | make 4 |
| 5. | 1/16" x 3/4" x 1-3/8" | make 2 |
| 6. | 1/16" x 7/8" x 1-7/8" | make 2 |
| 7. | 1/16" x 1-3/8" x 1-7/8" | make 2 |
| 8. | 1/4" x 3-1/4" x 4-15/16" | make 1 |
| 9. | 1-1/2" x 3-1/8" x 4-13/16" | make 2 |
| 10. | 3/8" diameter x 4-5/16" | make 2 |
| 11. | 1/16" x 1" x 1-1/2" | make 1 |
| 12. | 1/16" x 3/16" x 7/16" | make 4 |
| 13. | 1/4" diameter x 1/2" | make 2 |

Part 3 Wheels

www.craftparts.com

Part #TWT150 Buy 6

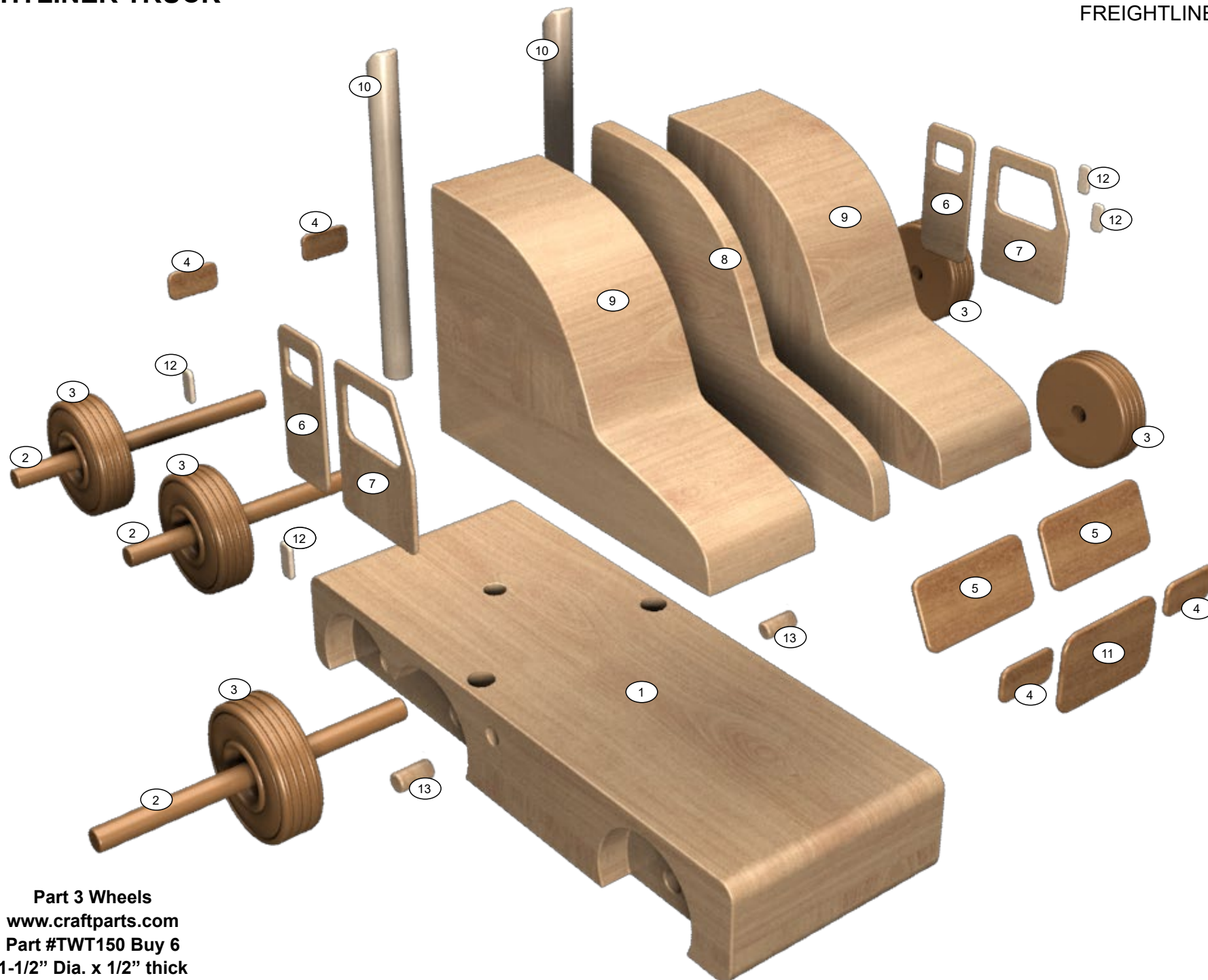
1-1/2" Dia. x 1/2" thick

Hole size 1/4"



FREIGHTLINER TRUCK

Free Wood Toy Plan
FREIGHTLINER SEMI

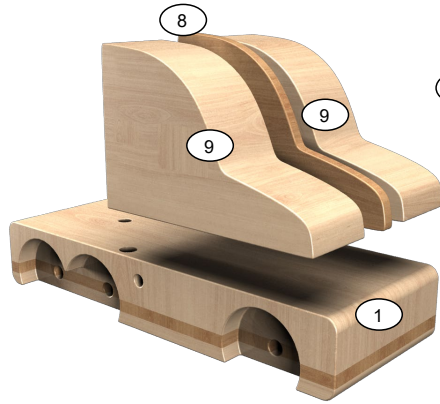


Part 3 Wheels
www.craftparts.com
Part #TWT150 Buy 6
1-1/2" Dia. x 1/2" thick
Hole size 1/4"

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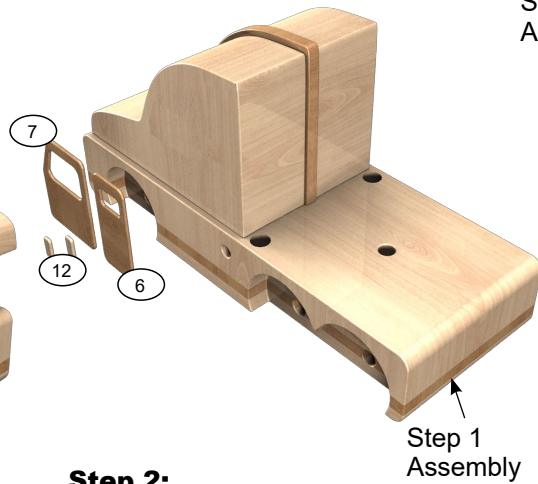
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Free Wood Toy Plan FREIGHTLINER SEMI



Step 1:

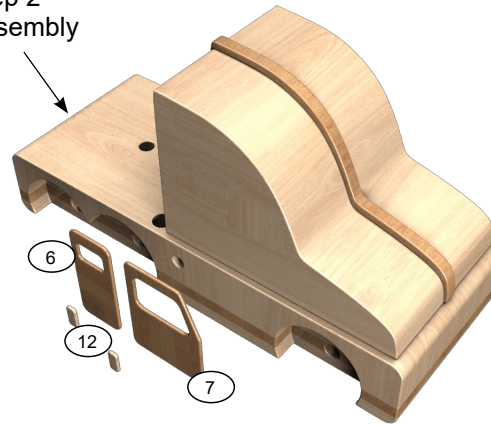
Using the Plan Views on pages 22-23 as a guide, glue and clamp Part 9's to Part 8 and to Part 1. Let assembly dry before proceeding.



Step 2:

Using the Plan Views on pages 22-23 as a guide, glue and clamp Parts 6, 7 and 12 to the left side of the Step 1 Assembly. Let assembly dry before proceeding.

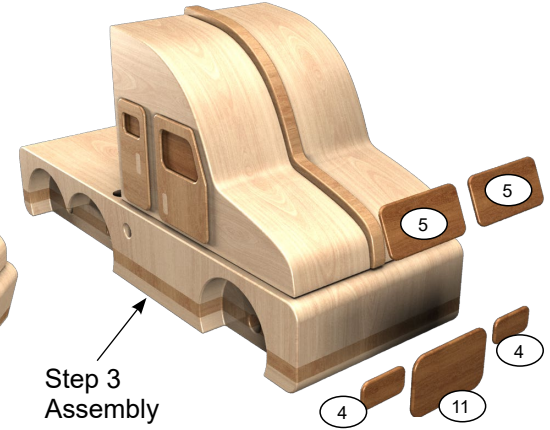
Step 2 Assembly



Step 3:

Using the Plan Views on pages 22-23 as a guide, glue and clamp Parts 6, 7 and 12 to the right side of the Step 2 Assembly. Let assembly dry before proceeding.

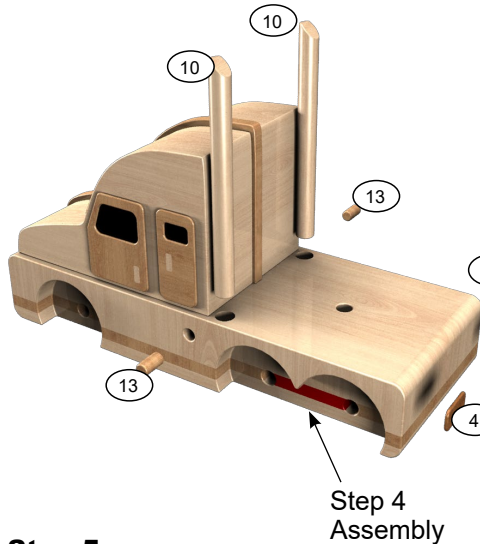
FREIGHTLINER TRUCK



Step 3 Assembly

Step 4:

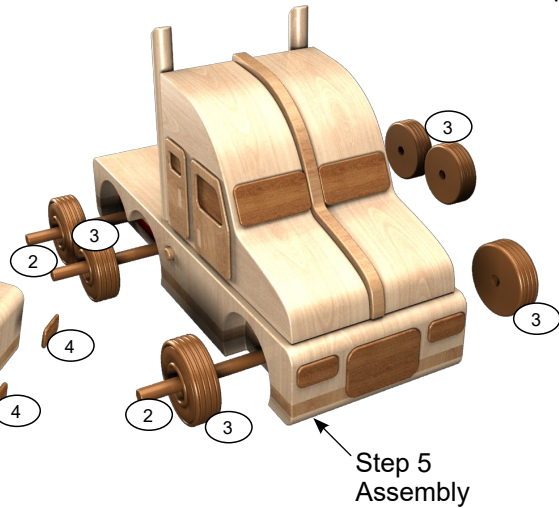
Using the Plan Views on pages 22-23 as a guide, glue and clamp Parts 4, 5 and 11 to the Step 3 Assembly. Let assembly dry before proceeding.



Step 4 Assembly

Step 5:

Using the Plan Views on pages 22-23 as a guide, glue and clamp Parts 4, 10 and 13 to the Step 4 Assembly. Let assembly dry before proceeding.



Step 5 Assembly

Step 6:

Using the Plan Views on pages 22-23 as a guide, insert three Part 2 axes into the Step 5 Assembly. Glue the six Part 3 wheels to the three Part 2 axes in a position that allows the wheels and axes to rotate freely. Let assembly dry.



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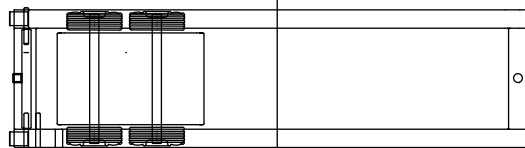
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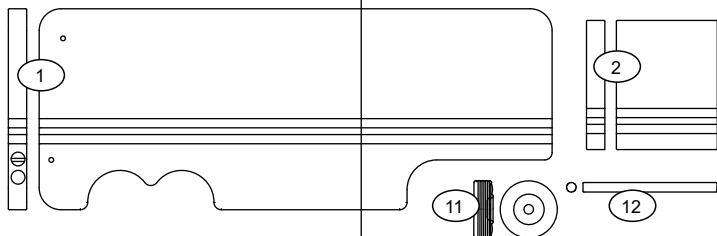
Trailer
Top Plan View

Page 28-29

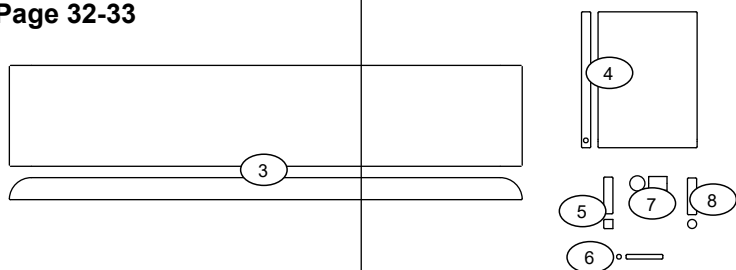


Trailer
Side Plan View

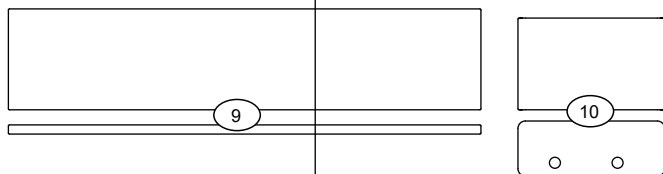
Page 30-31



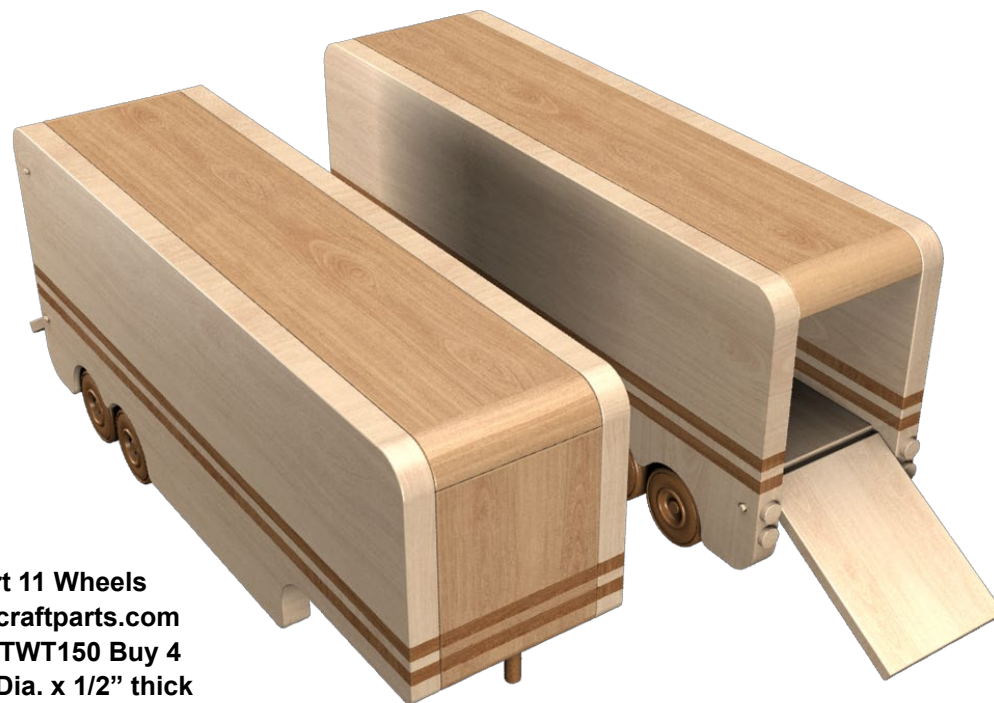
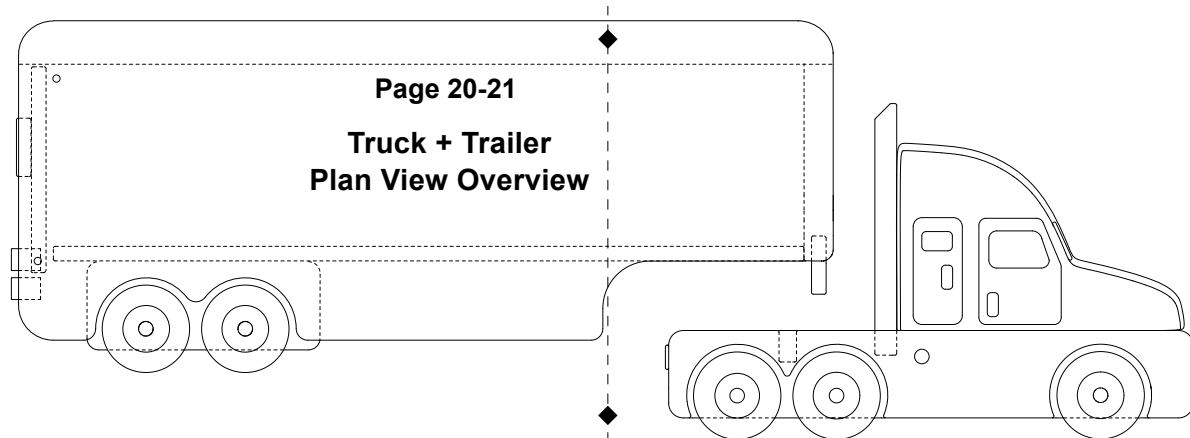
Page 32-33



Page 34-35



Page 20-21
Truck + Trailer
Plan View Overview



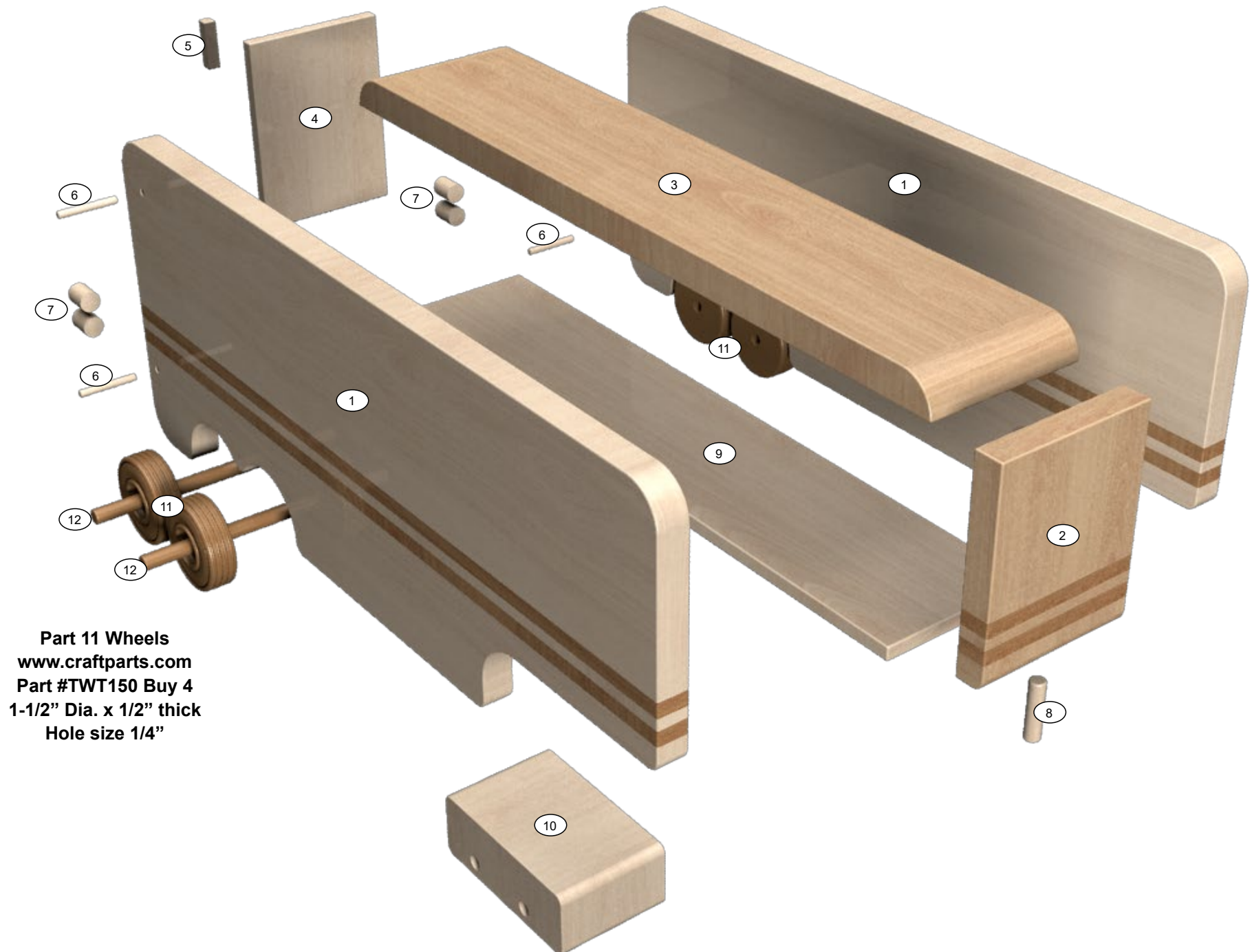
Part 11 Wheels
www.craftparts.com
Part #TWT150 Buy 4
1-1/2" Dia. x 1/2" thick
Hole size 1/4"

Freightliner Trailer Parts List

1.	1/2" x 5-1/2" x 14"	make 2	7.	3/8" diameter x 1/2"	make 4
2.	1/2" x 2-3/4" x 3-3/8"	make 1	8.	1/4" diameter x 1"	make 1
3.	3/4" x 2-3/4" x 14"	make 1	9.	1/4" x 2-3/4" x 12-7/8"	make 1
4.	1/4" x 2-11/16" x 3-9/16"	make 1	10.	1-1/2" x 2-1/2" x 4"	make 1
5.	1/4" x 1/4" x 1"	make 1	11.	1-1/2" diameter x 1/2"	buy 4
6.	1/8" diameter x 1"	make 3	12.	1/4" diameter x 3-9/16"	make 2

FREIGHTLINER TRAILER

Free Wood Toy Plan
FREIGHTLINER SEMI

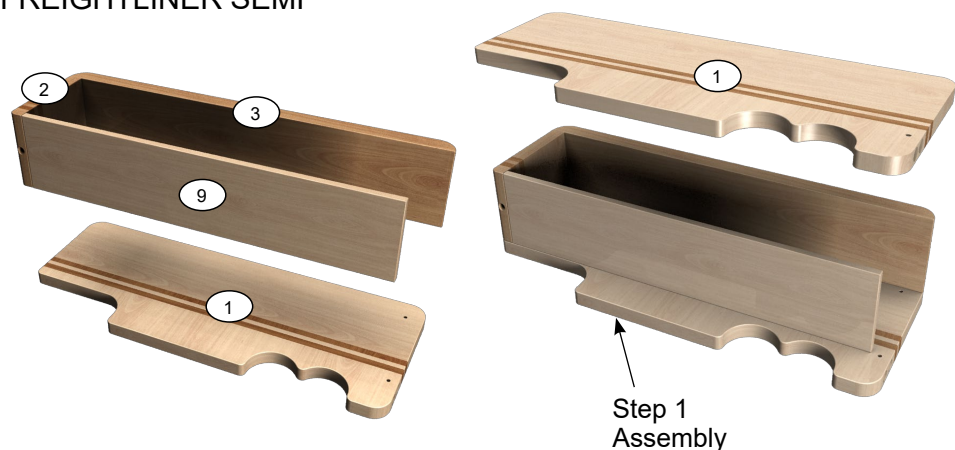


Part 11 Wheels
www.craftparts.com
Part #TWT150 Buy 4
1-1/2" Dia. x 1/2" thick
Hole size 1/4"

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Free Wood Toy Plan FREIGHTLINER SEMI

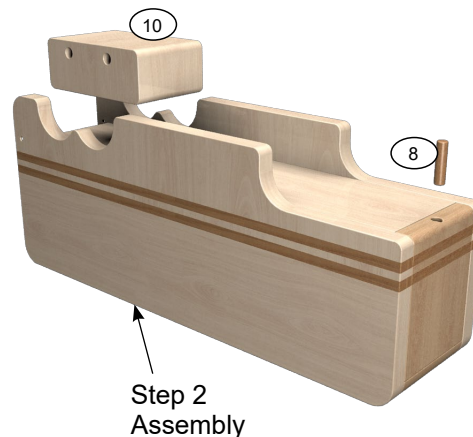


Step 1:

Using the Plan Views on pages 26-29 as a guide, glue and clamp Part 2, 3 and 9 to the one Part 1 that has two 1/8" holes. Let assembly dry before proceeding.

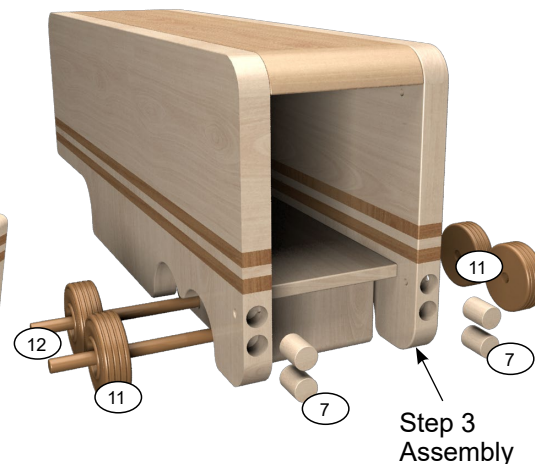
Step 2:

Using the Plan Views on pages 26-29 as a guide, glue and clamp the remaining Part 1 that has one 1/8" hole to the Step 1 Assembly. Let assembly dry before proceeding.



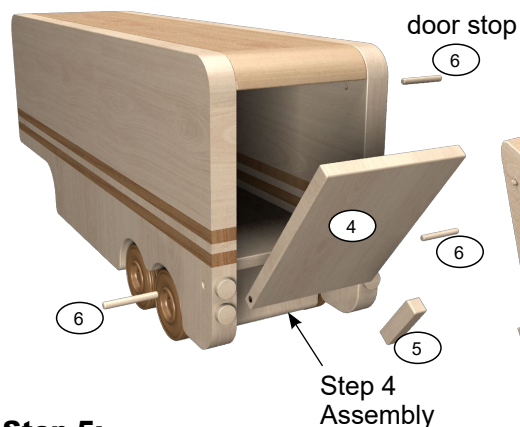
Step 3:

Using the Plan Views on pages 26-29 as a guide, glue and clamp Part 8 and Part 10 to the Step 2 Assembly. Let assembly dry before proceeding.



Step 4:

Using the Plan Views on pages 26-29 as a guide, insert two Part 12 axles into the Step 3 Assembly. Glue the four Part 11 wheels to the two Part 12 axles in a position that allows the wheels and axles to rotate freely. Let assembly dry before proceeding.

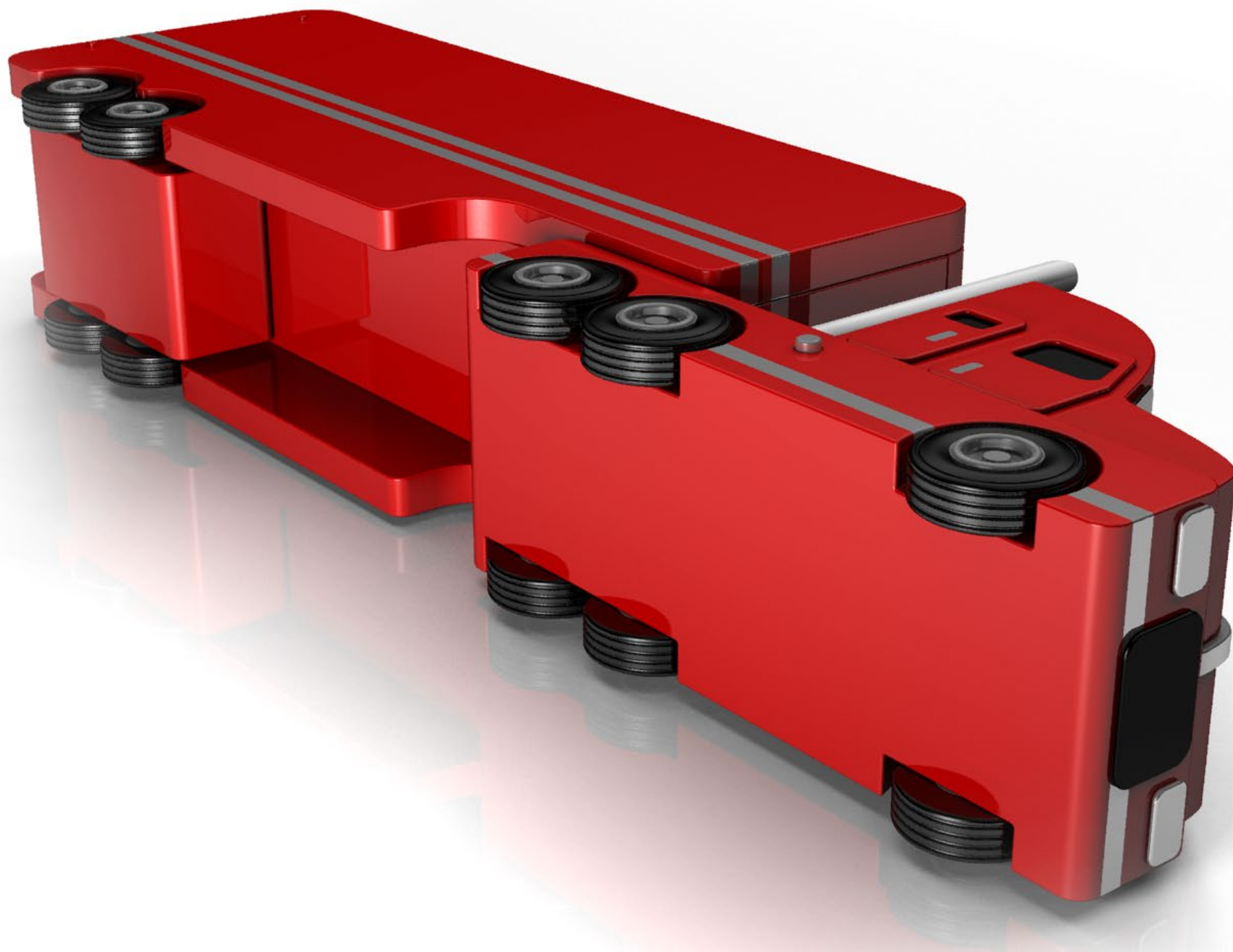


Step 5:

Using the Plan Views on pages 26-29 as a guide, glue and clamp Part 5 to Part 4. Let door assembly dry. Glue Part 6 door stop flush with trailer right side. Install pivoting door by gluing two Part 6's through trailer sides and into Part 4 door. Do not glue Part 6's to door to allow free rotation of door on two Part 6's.



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ATTENTION:

THIS FULL-SIZE
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TRUCK + TRAILER PLAN VIEW OVERVIEW

FOR DETAILED TRUCK PLAN VIEW
SEE PAGES 22-23.

FOR DETAILED TRAILER PLAN VIEWS
SEE PAGES 26-29.

IMPORTANT NOTE

To print out enough paper patterns for the entire plan set from your computer printer only print pages 20 through 35. The pages are all line drawings in black to conserve printer ink. **Check your printer printed size accuracy** by measuring the printer scale on each pattern with a ruler. If printed size of pattern is not 100% adjust printer settings.

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TRUCK + TRAILER PLAN VIEW OVERVIEW

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FOR DETAILED TRAILER PLAN VIEWS
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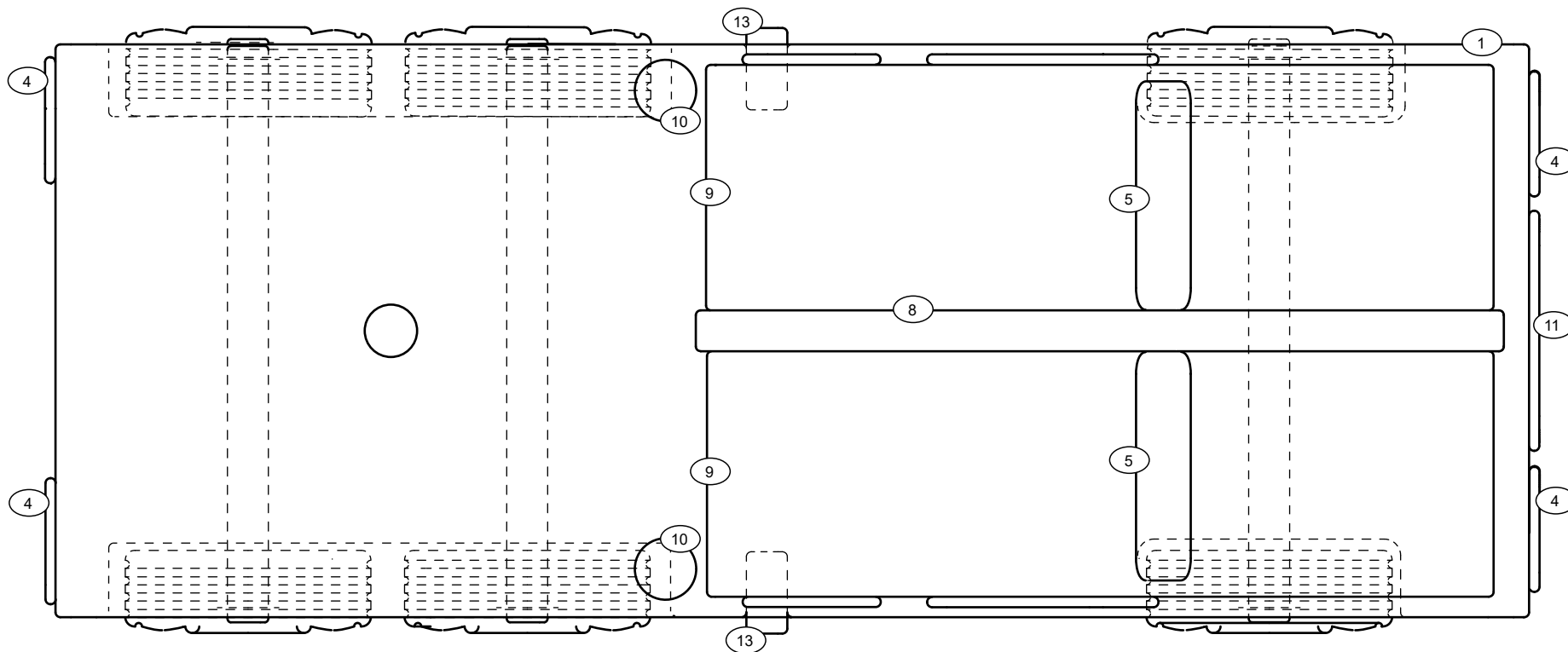


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TRUCK TOP PLAN VIEW

FOR DETAILED TRAILER PLAN VIEWS
SEE PAGES 26-29.



IMPORTANT NOTE

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IMPORTANT NOTE

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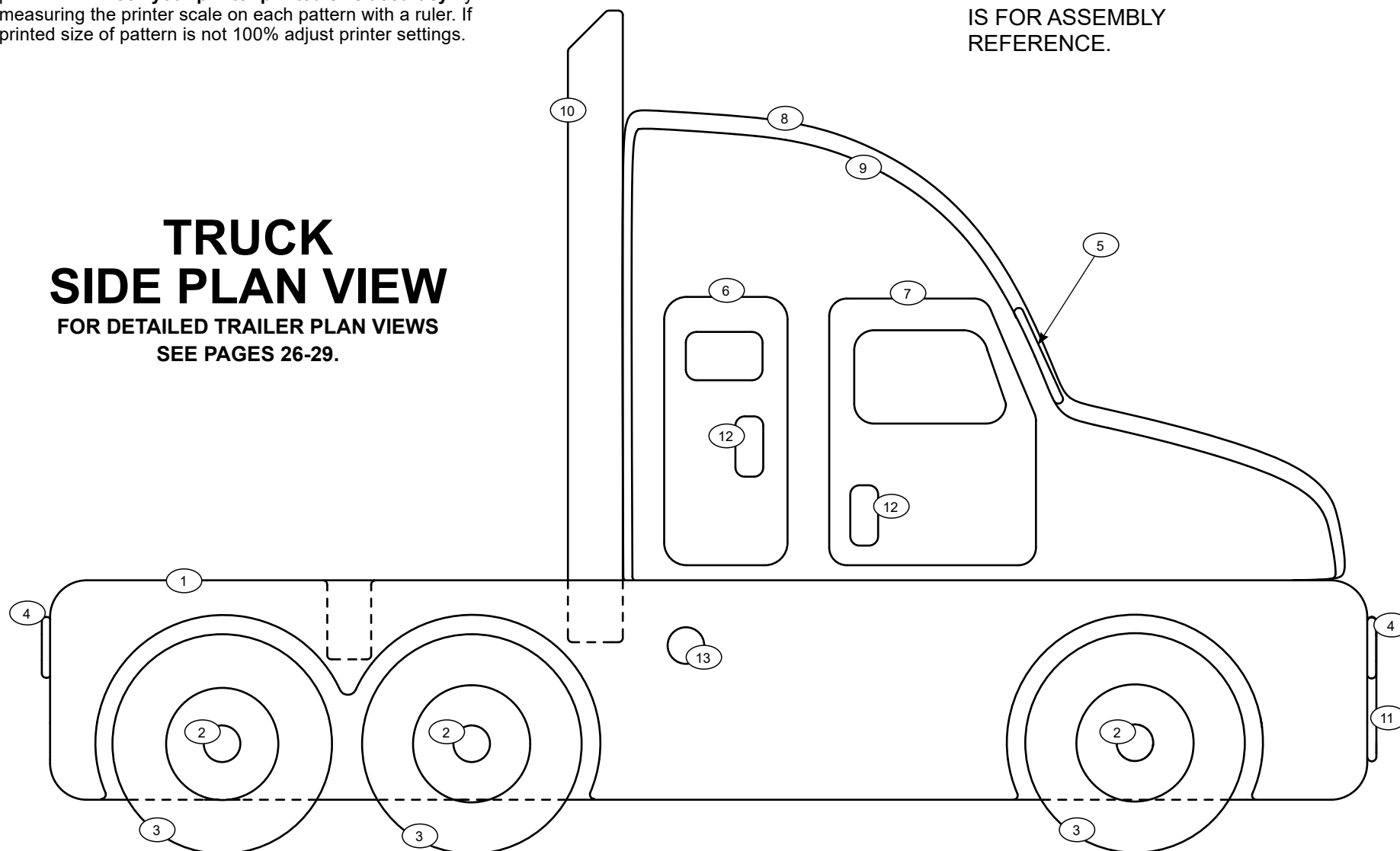
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TRUCK SIDE PLAN VIEW

FOR DETAILED TRAILER PLAN VIEWS

SEE PAGES 26-29.

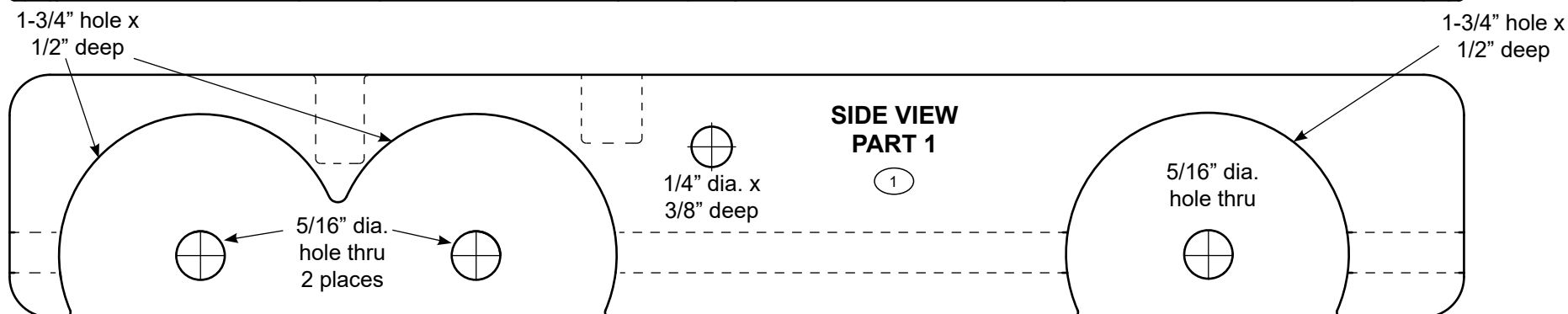
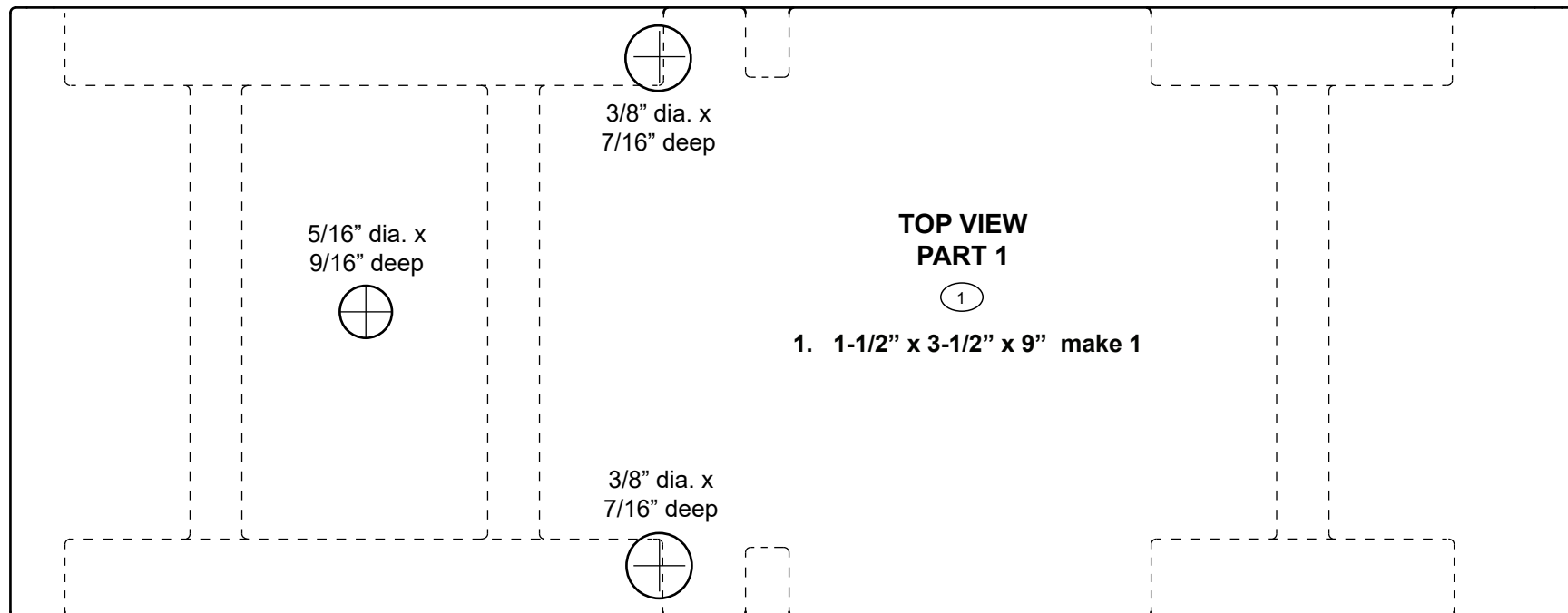


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Forstner Bit



How to use a Forstner Bit to drill wheel wells: 1. Cut out the Part 1 block. Wait to drill the 5/16" axle holes.

2. Securely clamp the block to your work table with the Side View facing up and parallel to the work surface.

3. Using the center of the axle holes crosshairs as a guide, drill a small pilot hole into the block. 4. Line up and position a 1-3/4" Forstner drill bit to the pilot hole. 5. Drill a 1/2" deep hole in 3 places. 6. Using the Forstner bit pilot hole as a guide drill the three 5/16" axle holes.

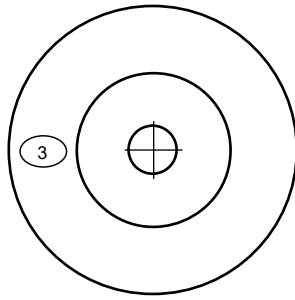
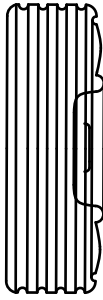
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FREIGHTLINER TRUCK

0 printer scale 1 2 3

Free Wood Toy Plan
FREIGHTLINER SEMI

3. 1-1/2" diameter x 1/2" buy 6



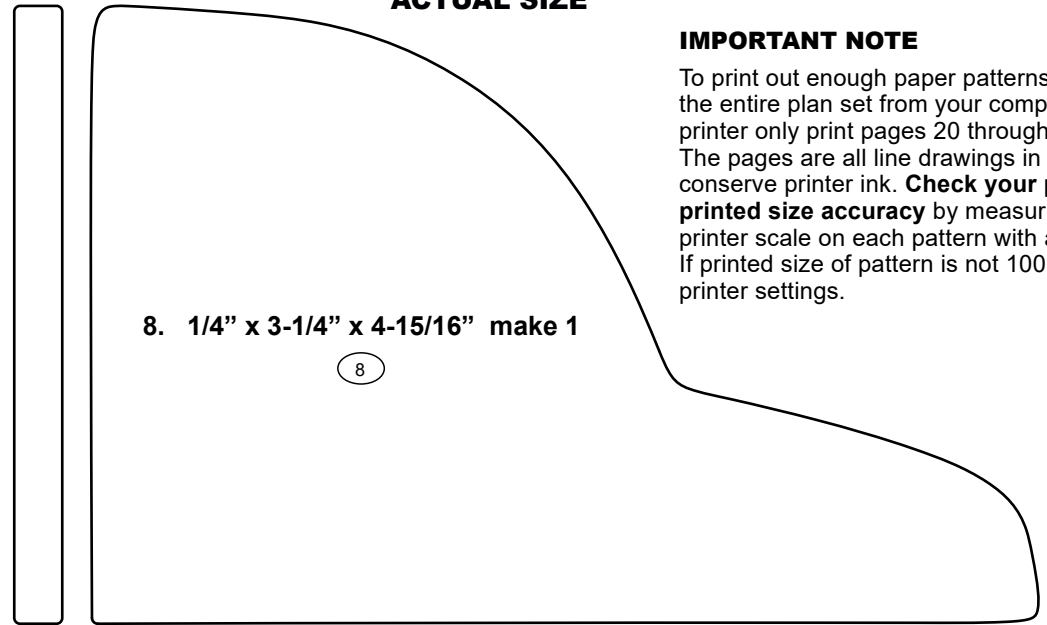
Part 3 Wheels
www.craftparts.com
Part #TWT150 Buy 6
1-1/2" Dia. x 1/2" thick
Hole size 1/4"

ACTUAL SIZE

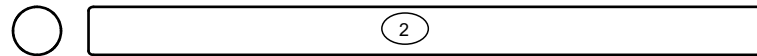
IMPORTANT NOTE

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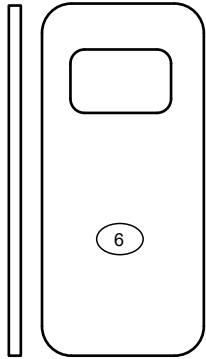
8. 1/4" x 3-1/4" x 4-15/16" make 1



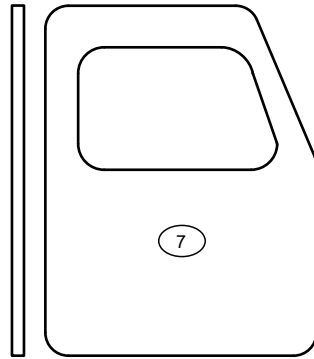
2. 1/4" diameter x 3-9/16" make 3



6. 1/16" x 7/8" x 1-7/8" make 2

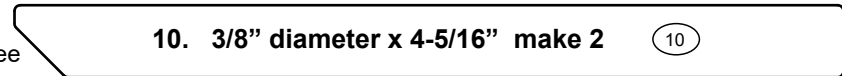


7. 1/16" x 1-3/8" x 1-7/8" make 2

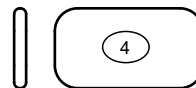


45 degree angle

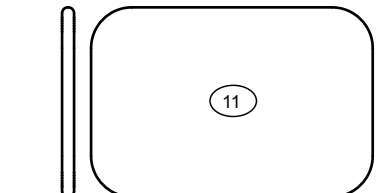
10. 3/8" diameter x 4-5/16" make 2



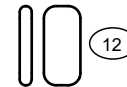
4. 1/16" x 7/16" x 3/4" make 4



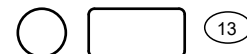
5. 1/16" x 3/4" x 1-3/8" make 2



11. 1/16" x 1" x 1-1/2" make 1

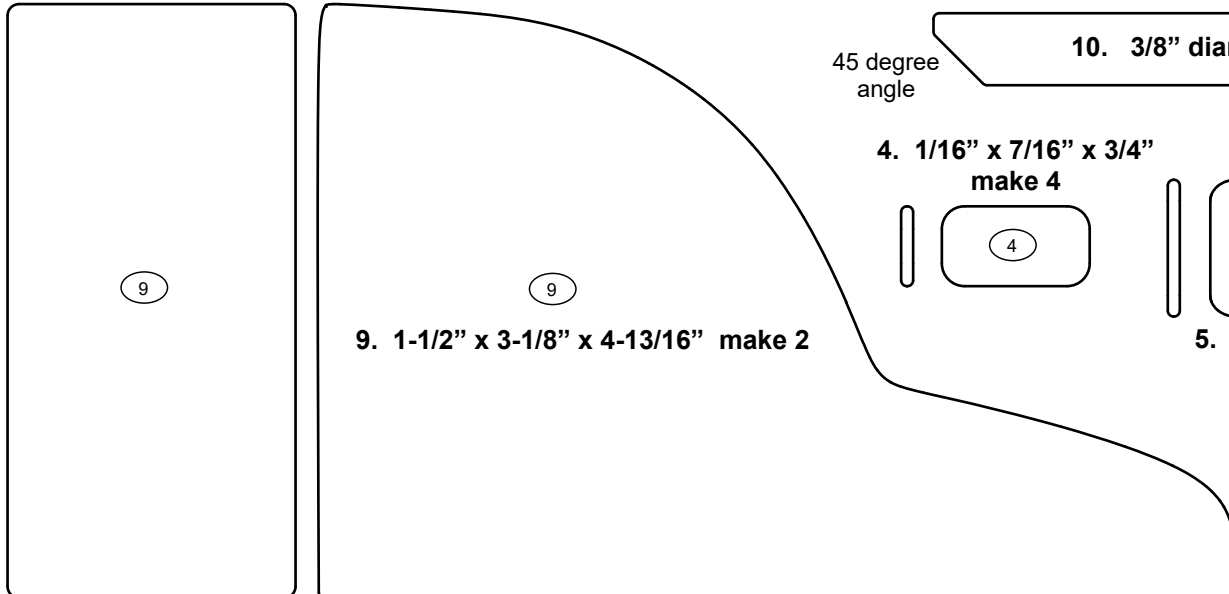


12. 1/16" x 3/16" x 7/16" make 4



13. 1/4" diameter x 1/2" make 2

9. 1-1/2" x 3-1/8" x 4-13/16" make 2



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ATTENTION:

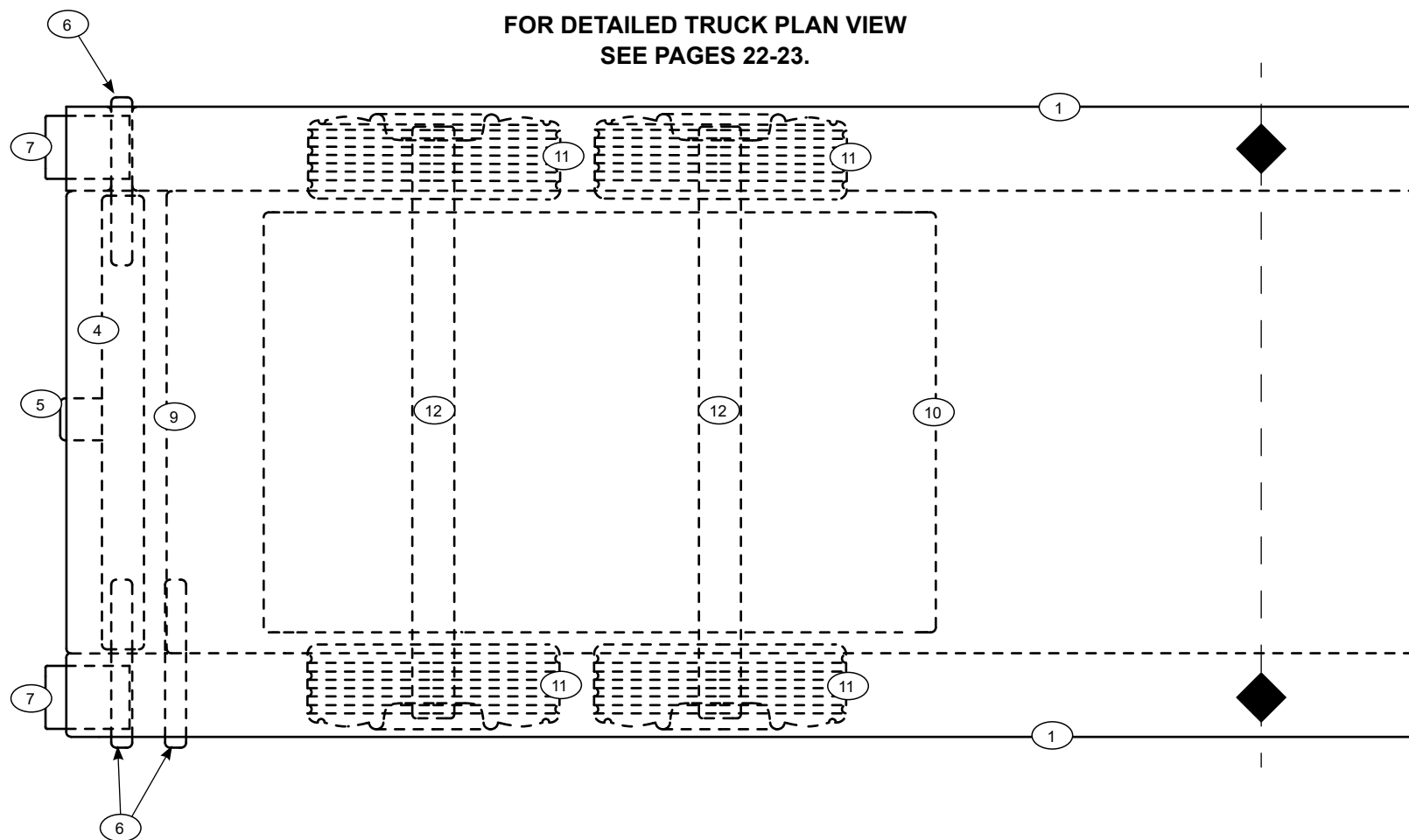
THIS FULL-SIZE
PRECISION PLAN VIEW
IS FOR ASSEMBLY
REFERENCE.

TRAILER TOP PLAN VIEW

FOR DETAILED TRUCK PLAN VIEW
SEE PAGES 22-23.

IMPORTANT NOTE

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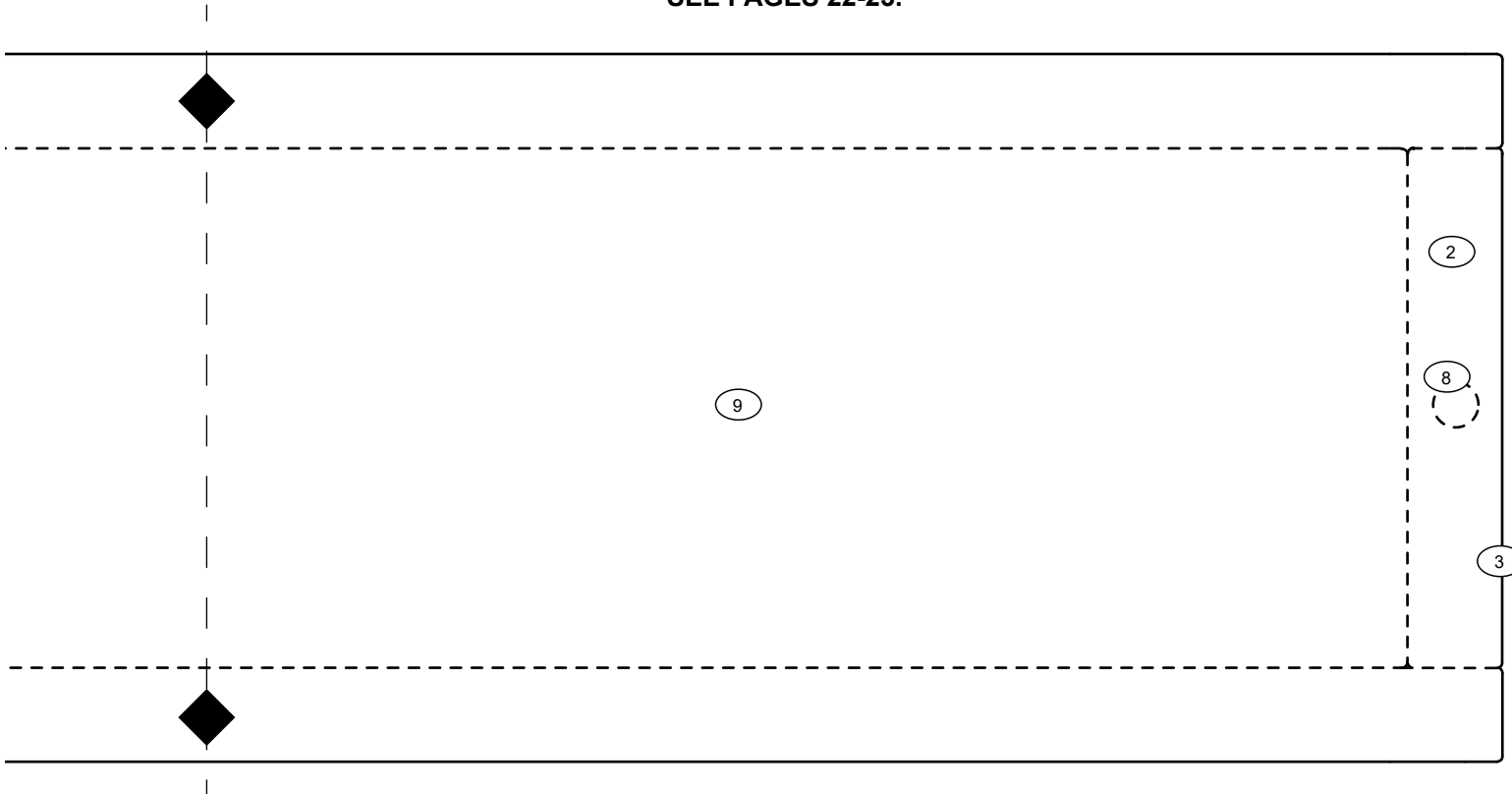


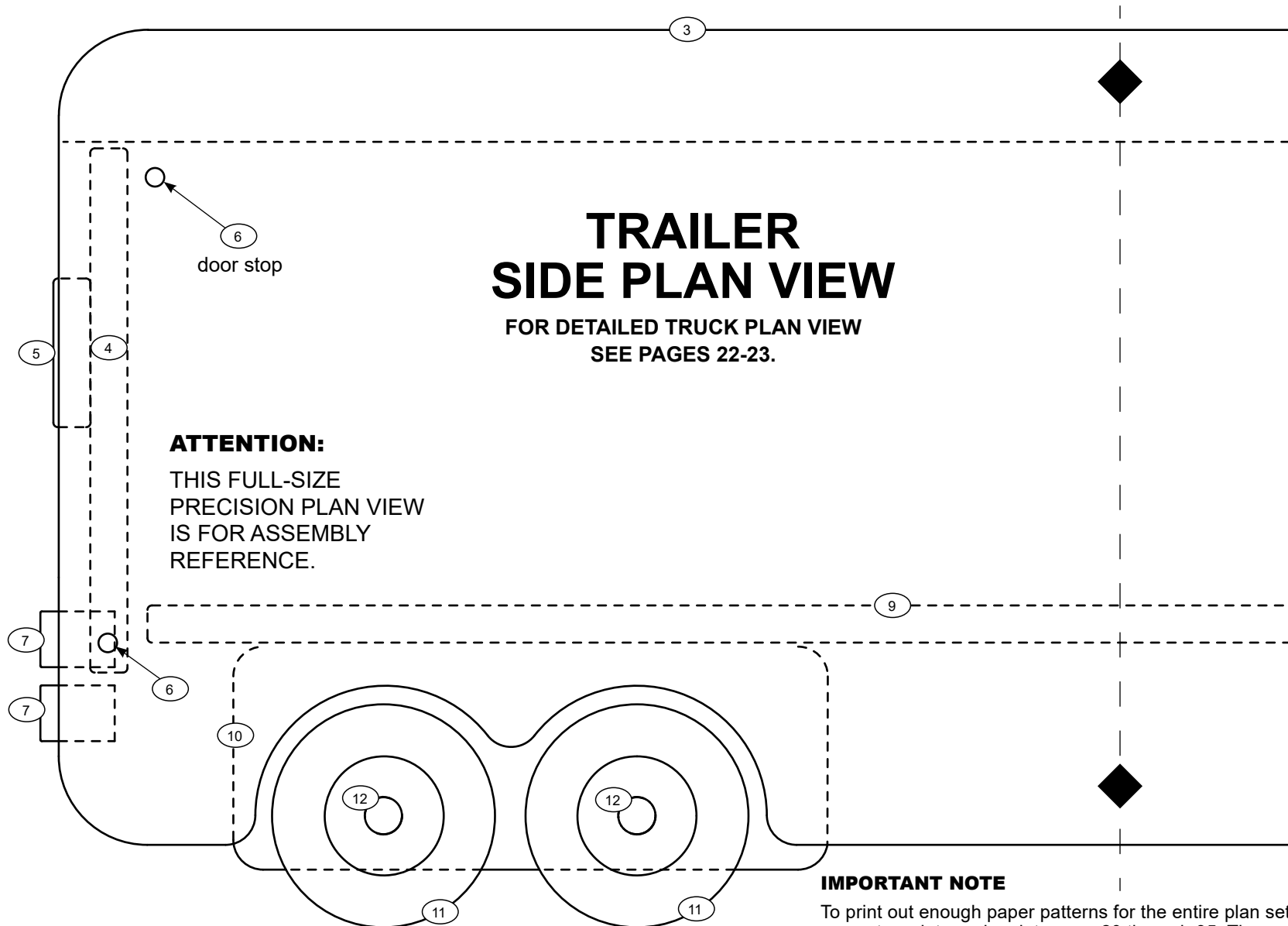
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TRAILER TOP PLAN VIEW

FOR DETAILED TRUCK PLAN VIEW
SEE PAGES 22-23.

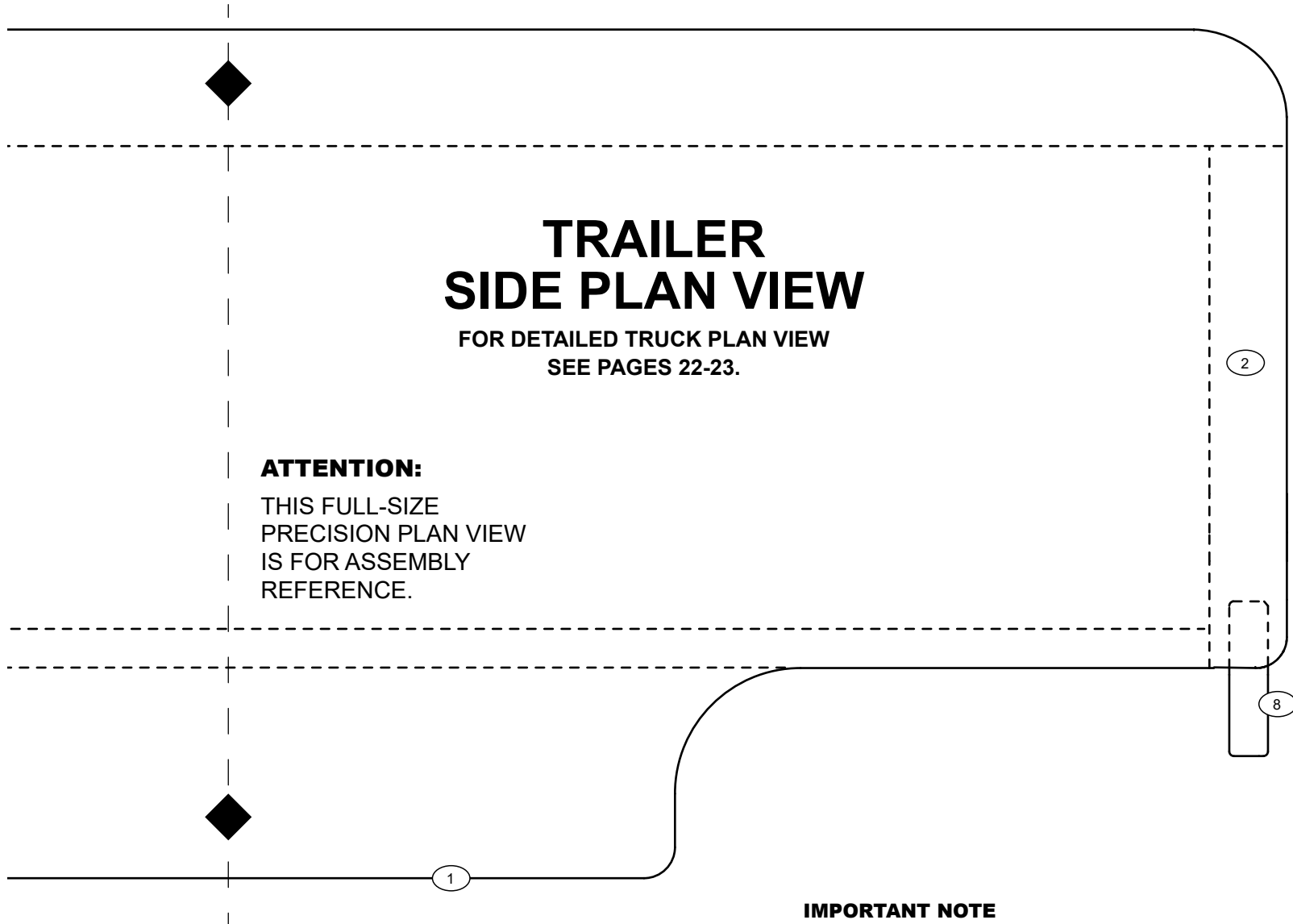


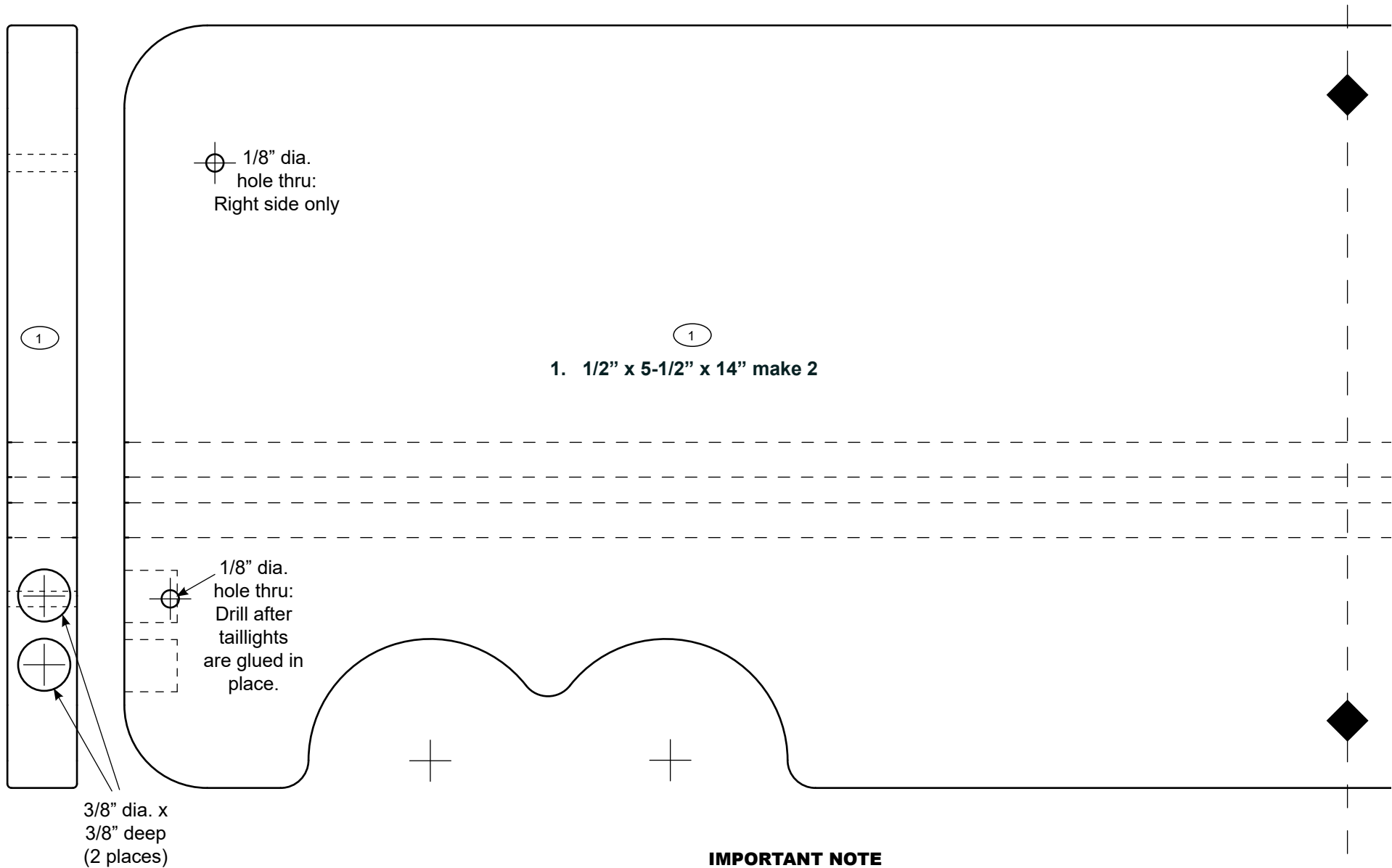


IMPORTANT NOTE

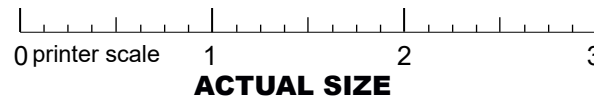
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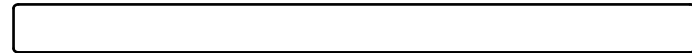
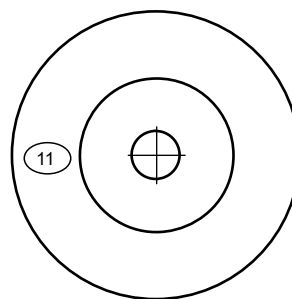
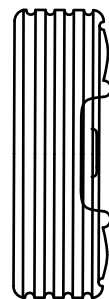
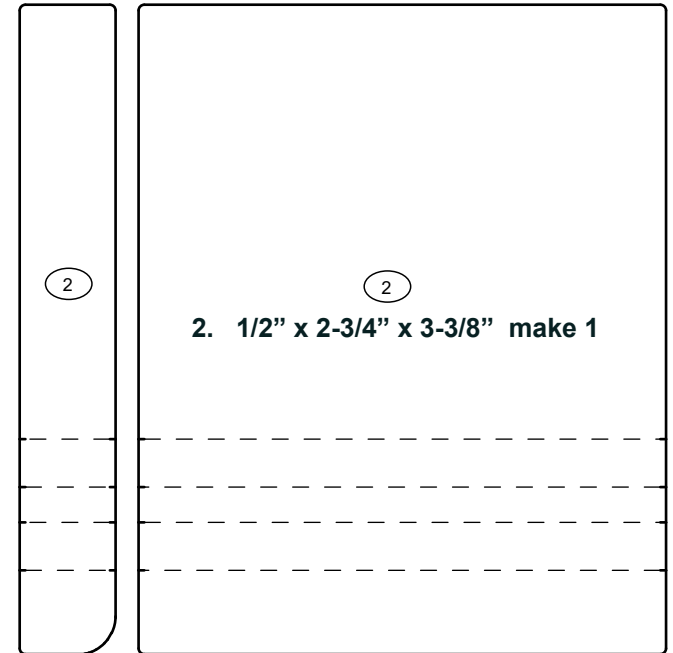
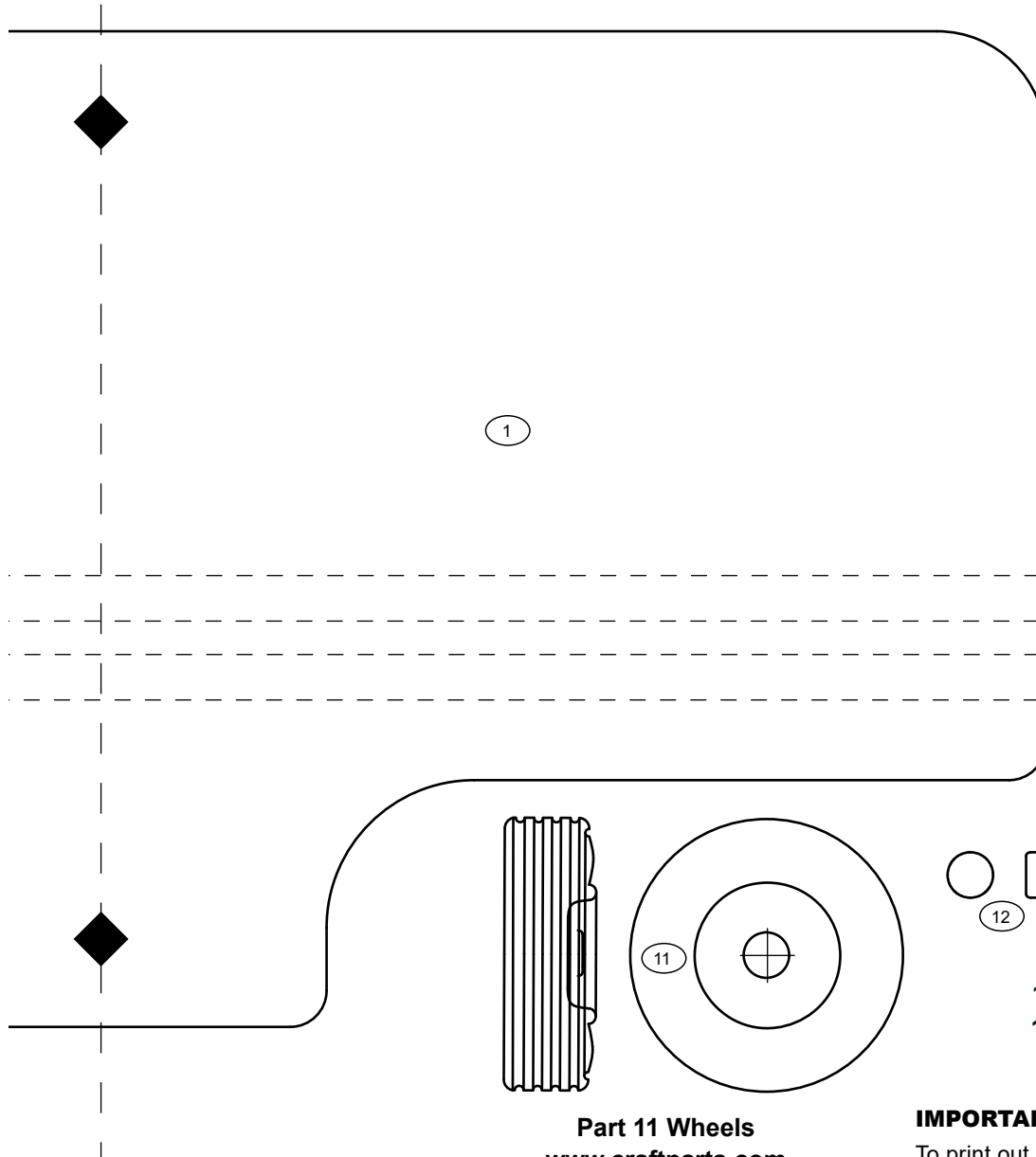




FREIGHTLINER TRAILER



Free Wood Toy Plan
FREIGHTLINER SEMI



11. 1-1/2" diameter x 1/2" buy 4
12. 1/4" diameter x 3-9/16" make 2

Part 11 Wheels
www.craftparts.com
Part #TWT150 Buy 4
1-1/2" Dia. x 1/2" thick
Hole size 1/4"

IMPORTANT NOTE

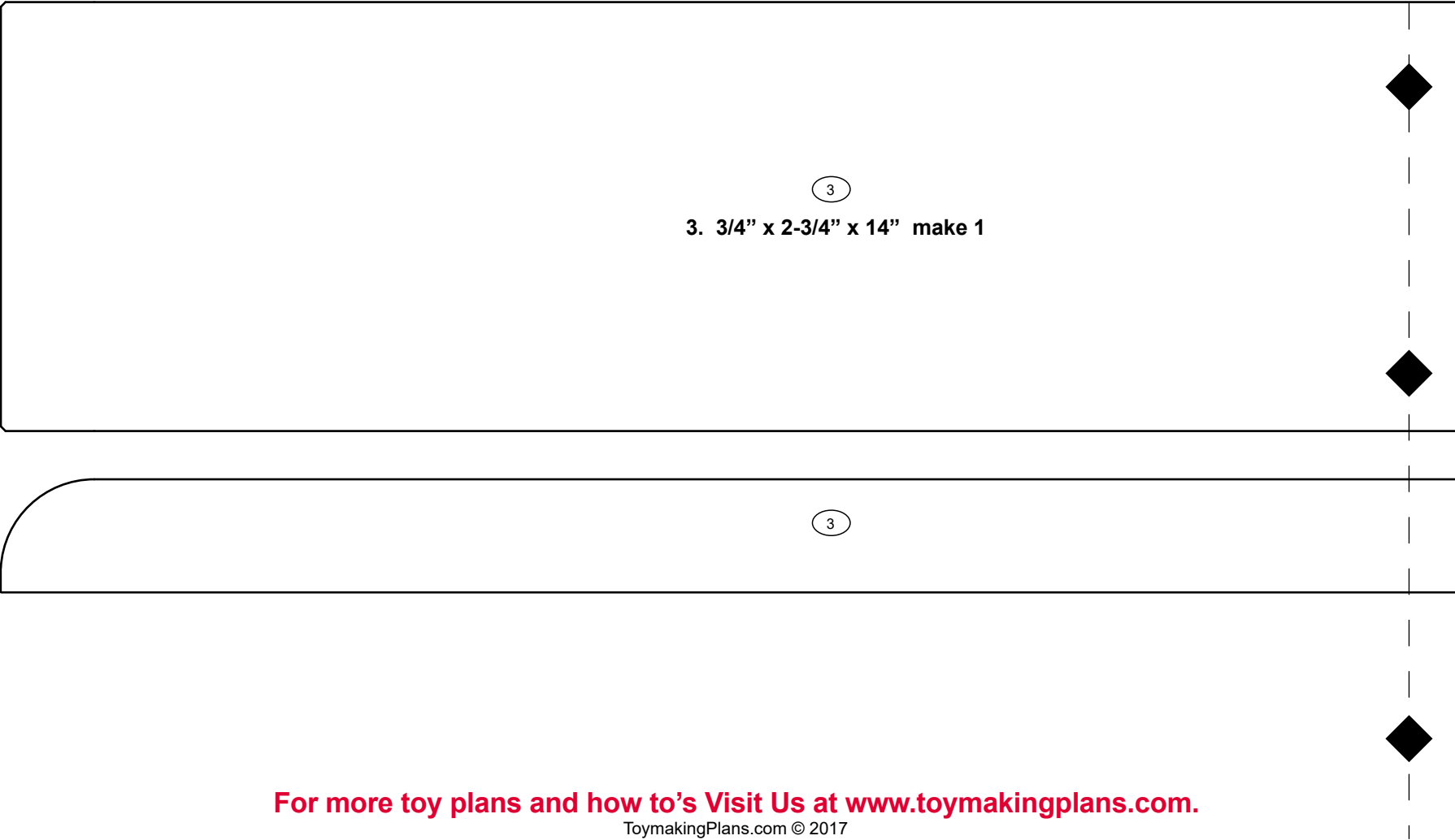
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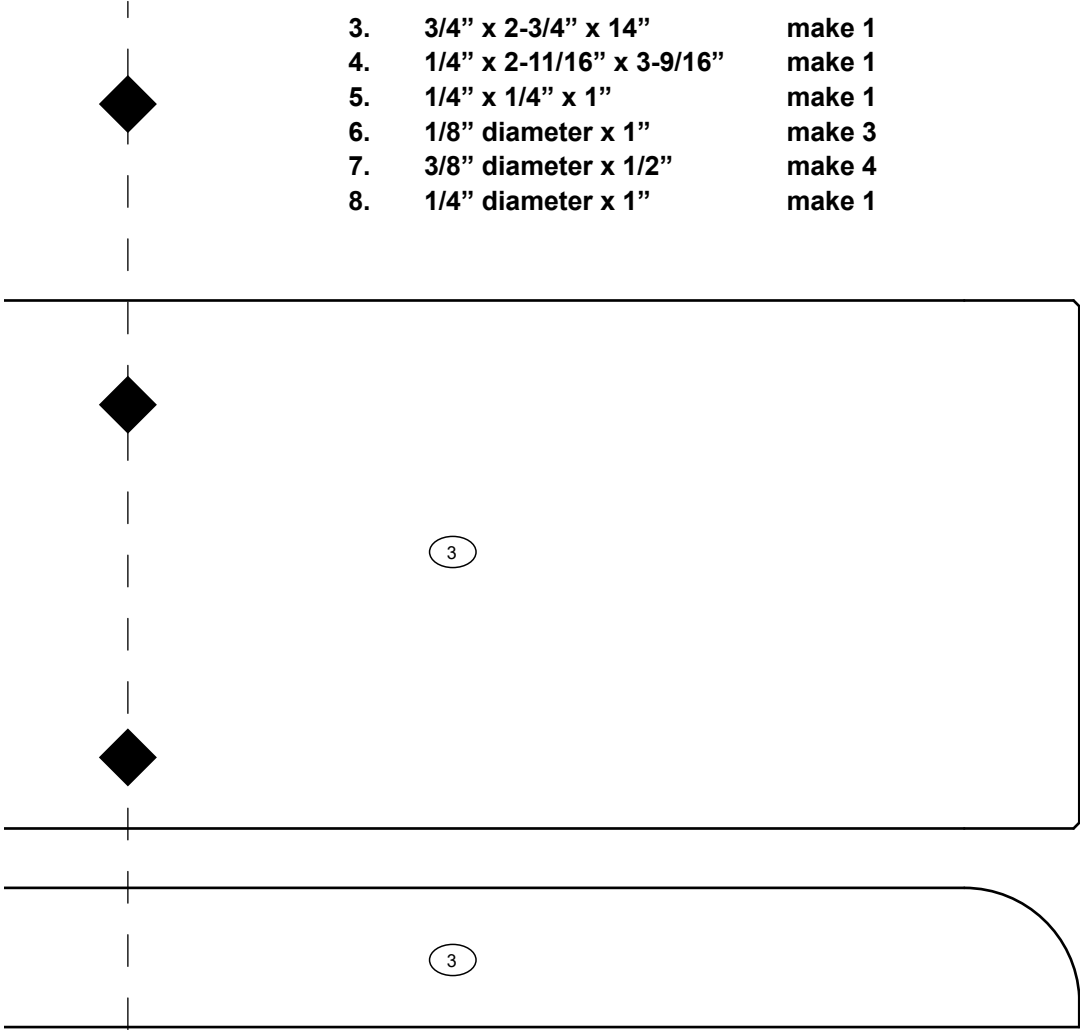
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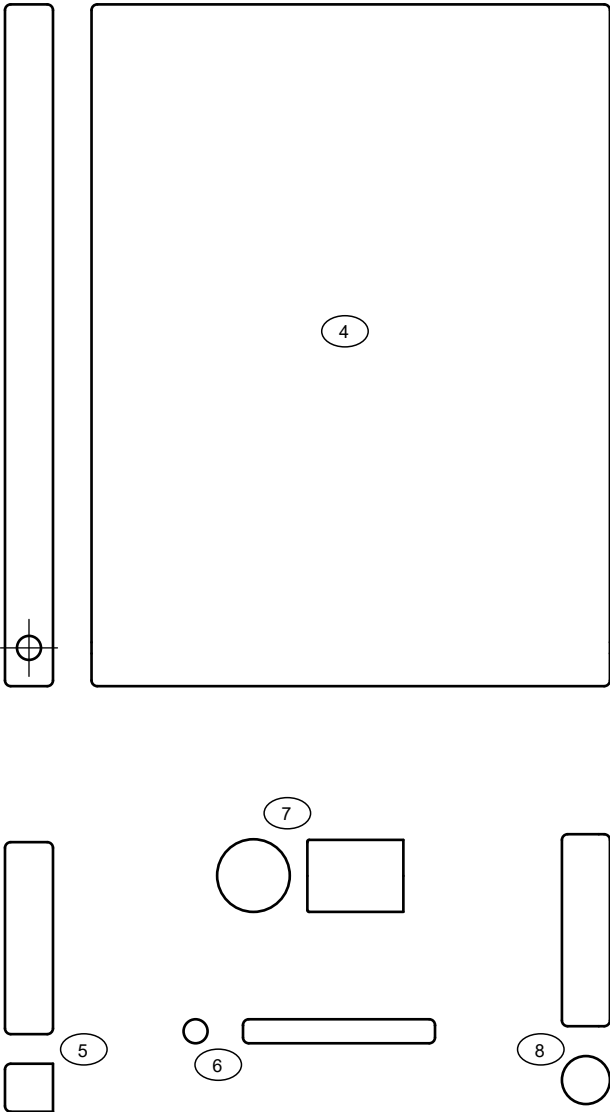


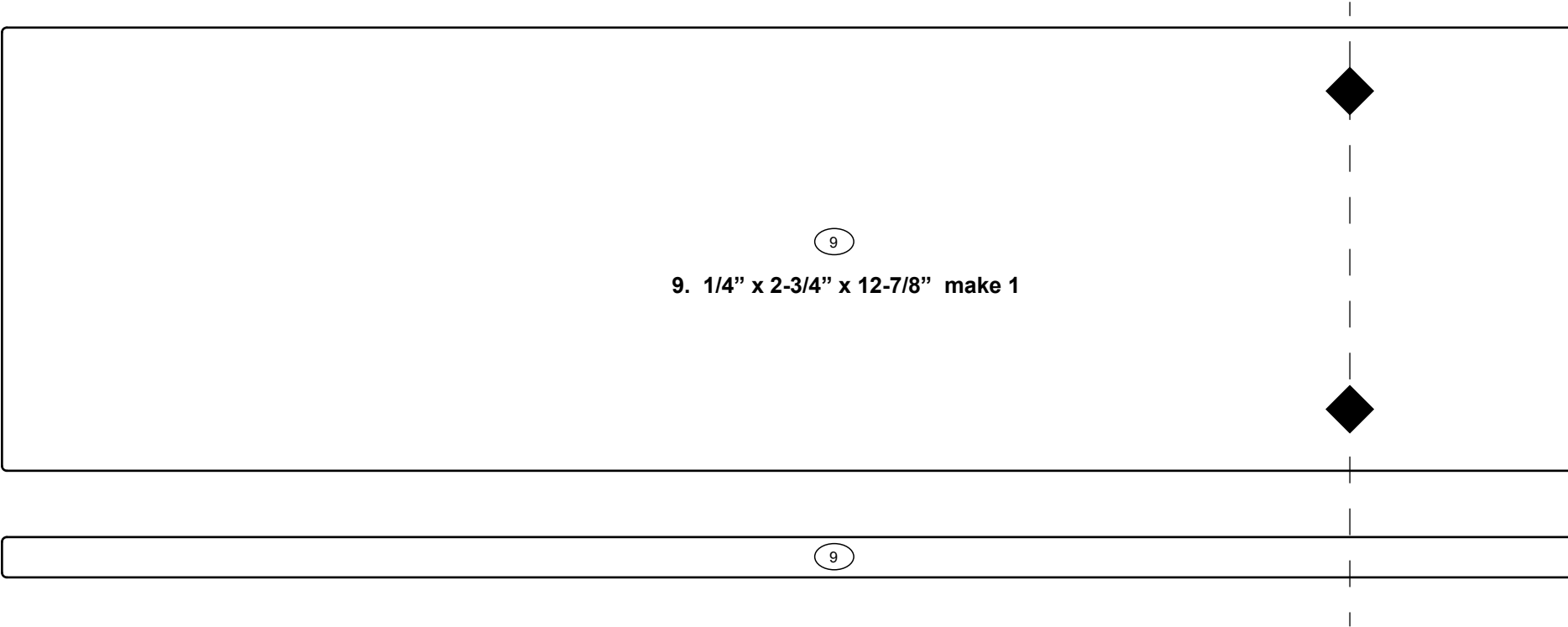
- | | | |
|----|---------------------------|--------|
| 3. | 3/4" x 2-3/4" x 14" | make 1 |
| 4. | 1/4" x 2-11/16" x 3-9/16" | make 1 |
| 5. | 1/4" x 1/4" x 1" | make 1 |
| 6. | 1/8" diameter x 1" | make 3 |
| 7. | 3/8" diameter x 1/2" | make 4 |
| 8. | 1/4" diameter x 1" | make 1 |



IMPORTANT NOTE

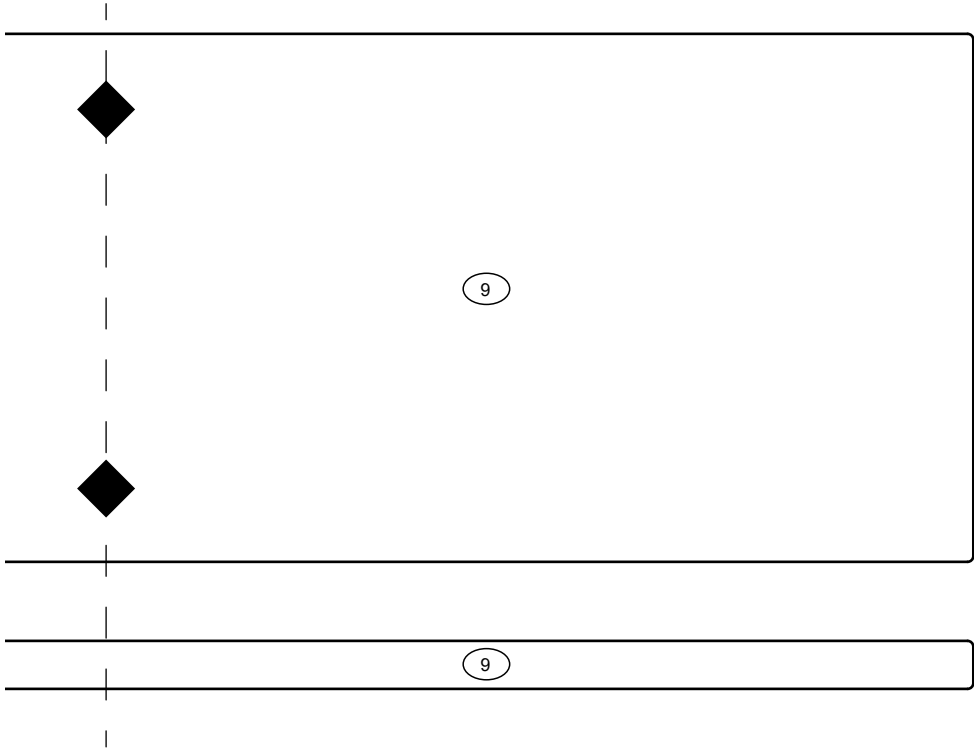
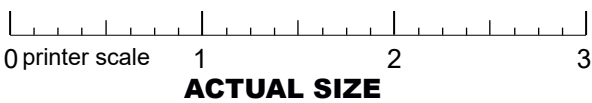
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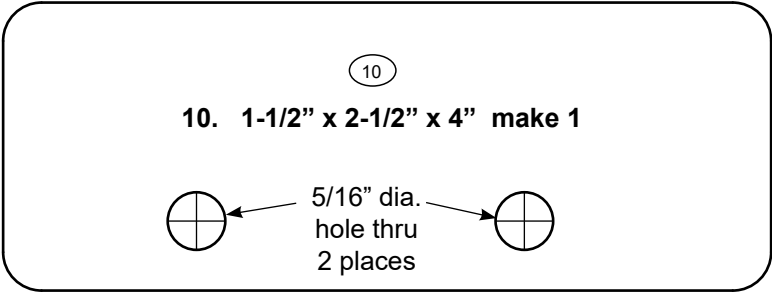
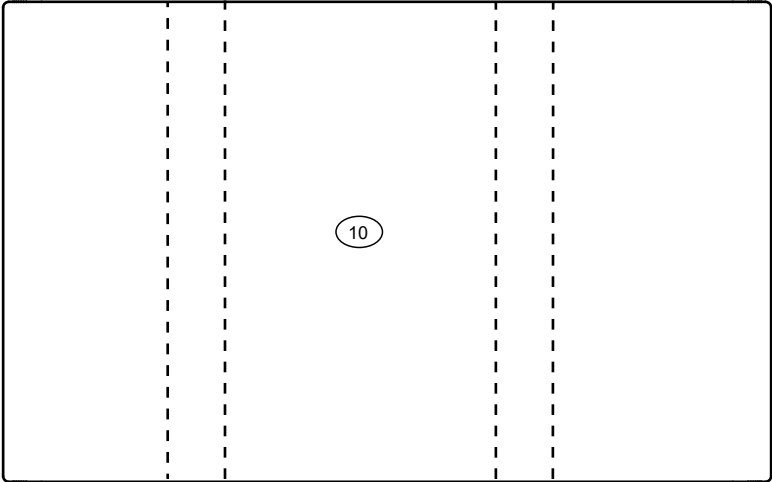
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Free Wood Toy Plan
FREIGHTLINER SEMI



Add a pro-touch to your work with a labeled gift box. The entire Freightliner Truck and Trailer fit beautifully in this off-the-shelf corrugate carton that you can order online in quantities of 25 cartons.

The cartons are delivered to your door in 3 to 5 days. Ask for item number **S-4363**. The carton size is 16" x 12" x 4". Shipping is extra. **Order at www.uline.com.**

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Classic Freightliner Semi Truck



Handmade
Wood Toy

Classic Freightliner Semi Truck



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